

# System and Fleet level Environmental Assessments for N+2 Technologies

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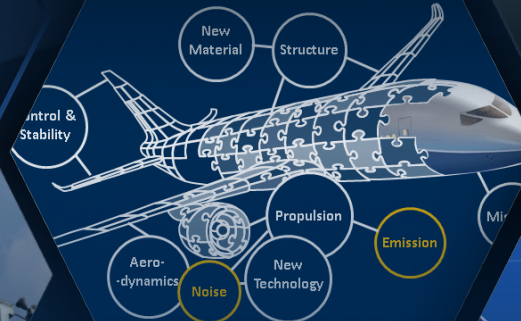
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# Outline

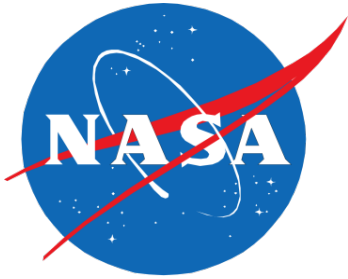
- Vehicle Goals for N+1, N+2, and N+3
- Support of NASA & FAA System Assessment
- Technology Assessments
- Vehicle Assessment
  - Framework for assessment
  - Vehicle classes considered
  - Role of surrogate models
  - Decision support dashboard development
- Uncertainty Assessments
- Fleet Level Assessments
- Concluding Remarks



# Assessment Goals and GT Involvement



# Generational Assessment



CORNERS OF THE TRADE SPACE	N+1 = 2015*** Technology Benefits Relative To a Single Aisle Reference Configuration	N+2 = 2020*** Technology Benefits Relative To a Large Twin Aisle Reference Configuration	N+3 = 2025*** Technology Benefits
Noise (cum below Stage 4)	-32 dB	-42 dB	-71 dB
LTO NO <sub>x</sub> Emissions (below CAEP 6)	-60%	-75%	better than -75%
Performance: Aircraft Fuel Burn	-33%	-50%**	better than -70%
Performance: Field Length	-33%	-50%	exploit metro-plex* concepts

## Approach for N+1, N+2, & N+3 Timeframe Technologies

- Develop vehicle concepts envisioned for integration into the fleet by N+1, N+2, and N+3 timeframes
- **SIMULTANEOUS** reduction of noise, NO<sub>x</sub>, and fuel burn at vehicle level
- *Accelerate* maturation of technologies envisioned for advanced vehicle concepts
- Advance TRL and IRL for *innovative* technology-based solutions to 5 or 6 by required timeframe

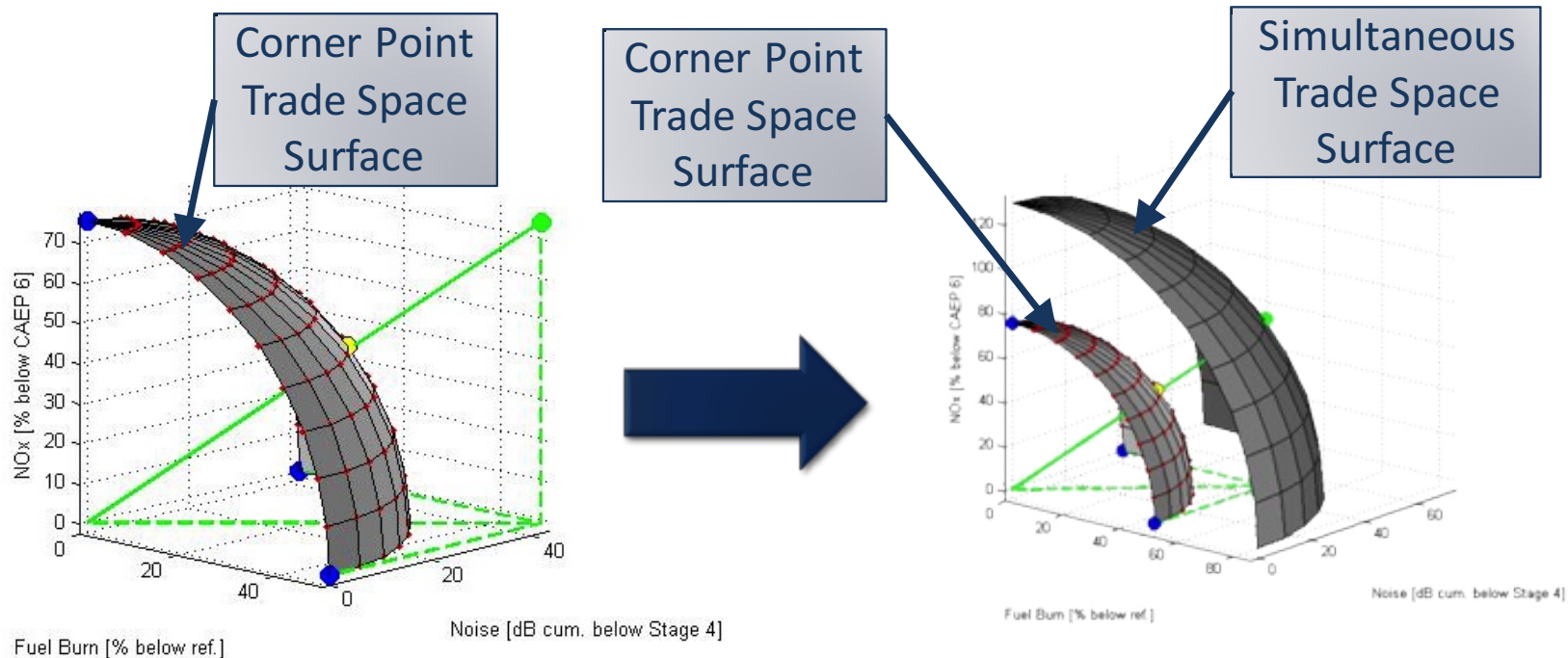




# Assessment Goals for ERA: Simultaneous Achievement of Environmental Metrics

- Simultaneous achievement of multiple goals increases technology challenge
- Interdependency and trade-offs exist between metrics

Notional Goal Trade Surfaces

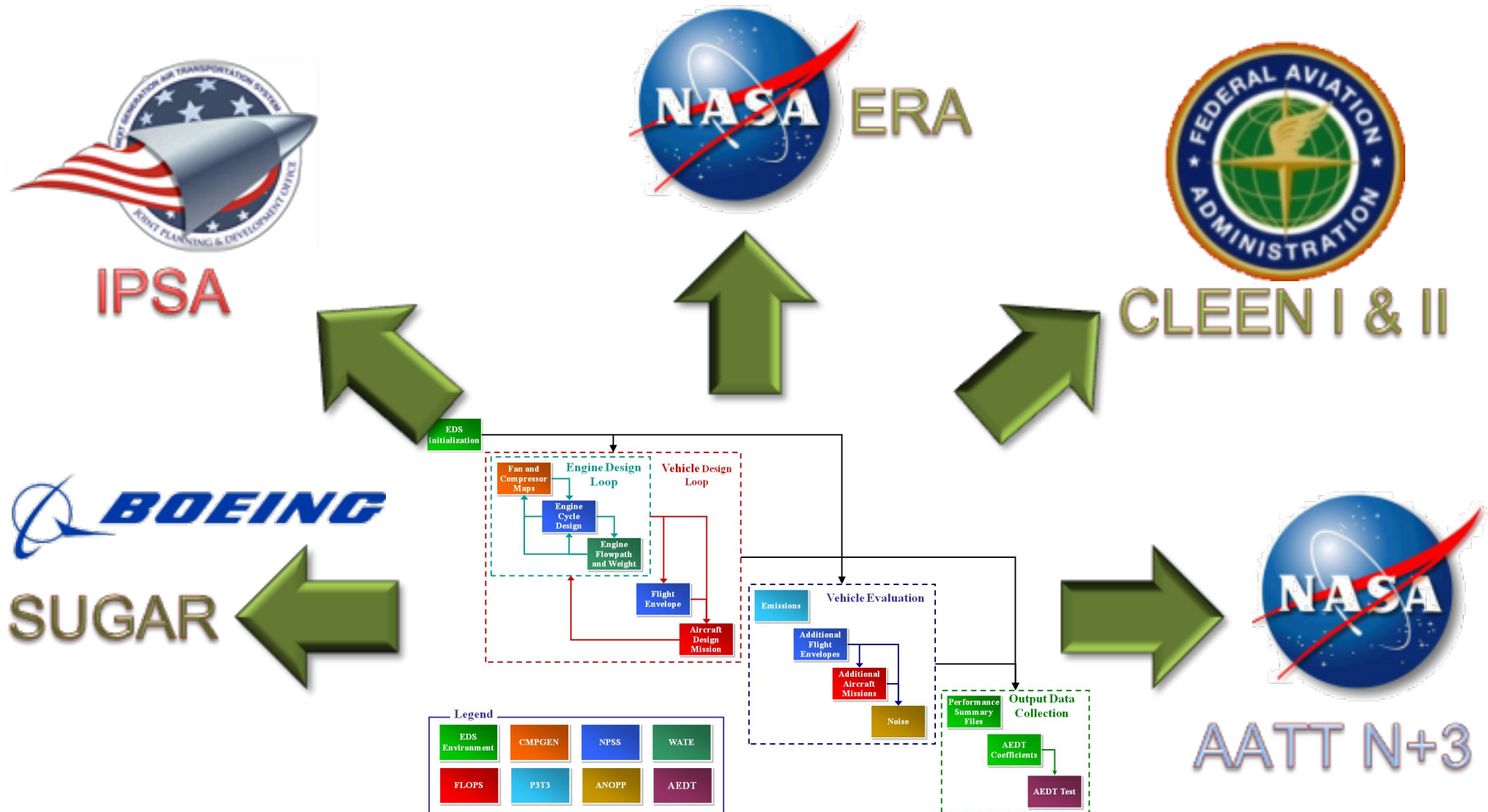


# Vehicle and Fleet Technology Assessment

- GT-ASDL was tasked to perform systems assessments
  - For various classes of vehicles
  - For both conventional and unconventional configurations
  - Incorporating N+1, N+2, and N+3 technology portfolios
- Served as independent system assessment team for NASA and FAA and worked cooperatively with various organizations, e.g.:
  - NASA System Analysis Branch: ERA and AATT project teams at LaRC and GRC
  - FAA Office of Environment and Energy: CLEEN I/II program, VOLPE, etc.
- Employed a bottom-up technology assessment methodology
- The examples shown in this presentation are from the NASA work performed for ERA, but a similar process was followed for the FAA assessments as well as the NASA N+3 assessments
- The approach followed was developed over a period of years in collaboration and with support from the FAA/AEE and NASA and allows for generational assessments across N+1, N+2 and N+3 based on common tools, assumptions and modeling philosophy



# Generational Assessment Overview



# N+2 Vehicle Architectures and Modeling





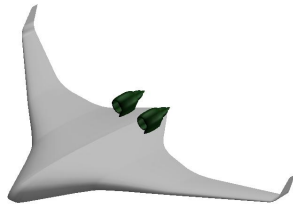
# N+2 Architecture Concepts

## Airframe Concepts

Tube & Wing (T&W)

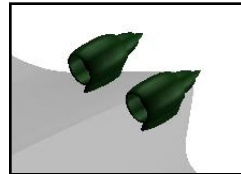


Hybrid Wing Body (HWB)

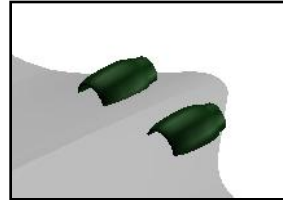


## Propulsion Airframe Integration (PAI)

Podded Engines



Embedded Engines

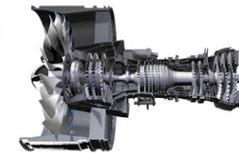


## Engine Concepts

Advanced Direct Drive (ADD)



Geared Turbofan (GTF)



Open Rotor



## ERA1 Solicitation Winning Designs



Lockheed Martin



Northrop Grumman



Boeing

... and many others

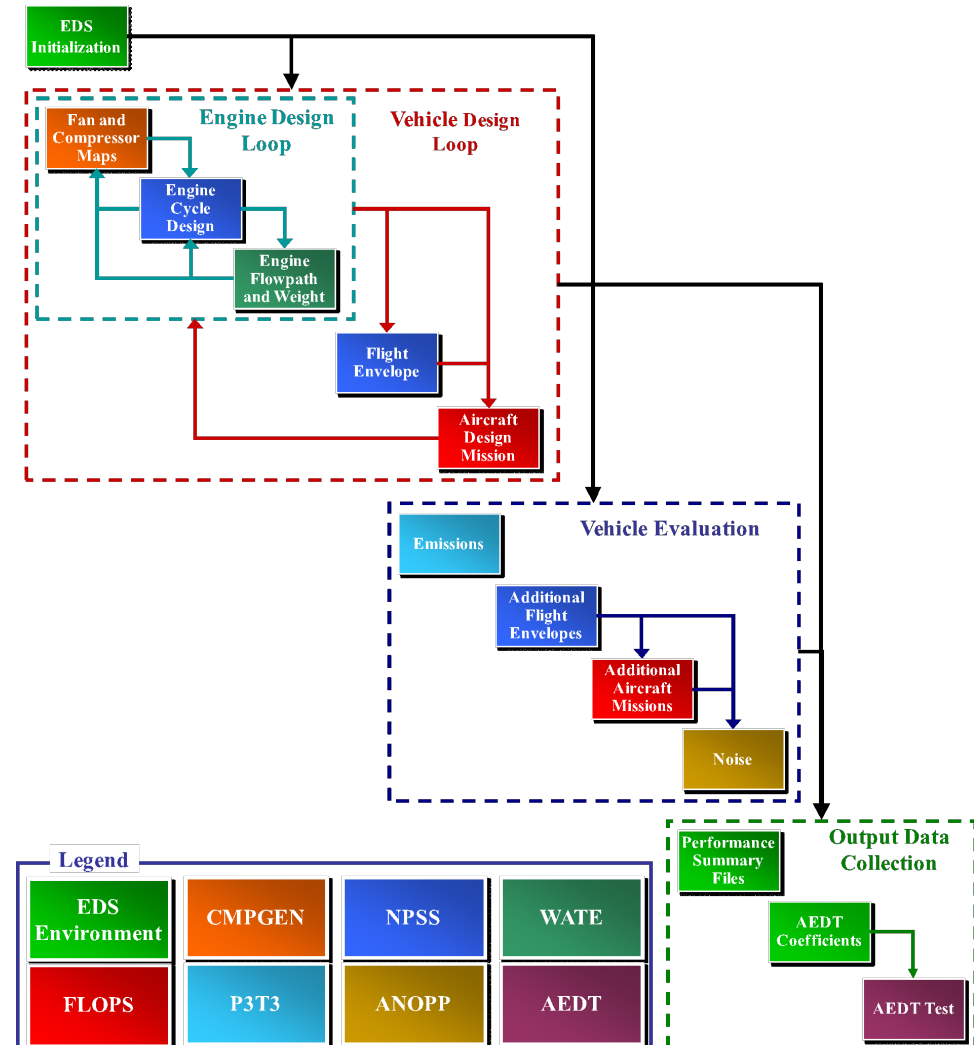


Image from Mark Mangelsdorf Feb. 2010 ERA bidders conference presentation



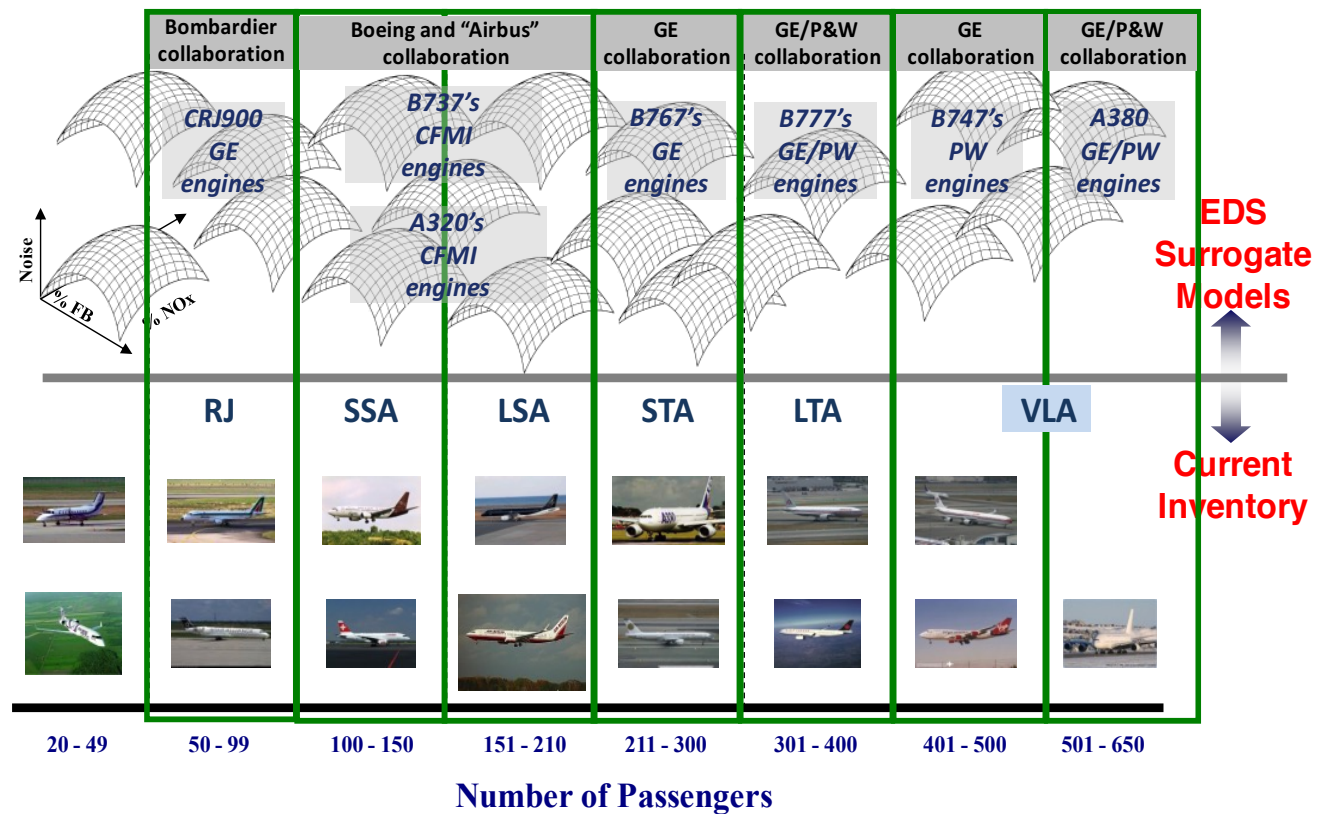
# Vehicle Modeling Environment

- Environmental Design Space (EDS)
  - An M&S environment developed with support by the FAA/AEE to model existing aircraft as well as advanced technologies and concepts
- EDS integrates continuously updated NASA design tools with industry vetted design logic to provide a parametric aircraft design capability
  - Consistent engine to airframe match
  - Creates output links to connect with fleet assessment tools
  - Takes advantage of years of development and validation by NASA
- EDS provides integrated analysis capability to estimate:
  - Source noise
  - Exhaust emissions
  - Engine and vehicle performance



# EDS Vehicle Calibration

- EDS vehicle models have been developed, calibrated, and validated to existing vehicle in the fleet. Rigorous vetting process with industry SMEs
- EDS captures existing aircraft models from Regional Jets, RJs through Very Large Aircraft, VLA aircraft
- Existing aircraft models serve as departure point for modeling new technology engines and aircraft





# Vehicle Concepts Modeled

- Varying size classes from regional jet (i.e. CRJ 900) to very large aircraft (i.e. B747-400)
- Vehicle configurations consist of conventional (i.e. tube & wing) and unconventional concepts
- Vehicle concepts originated from NASA and/or FAA and public domain research or from industry led studies funded by NASA



The Subsonic Ultra Green Aircraft  
Research, or SUGAR, Volt design concept.  
Image credit: NASA/The Boeing Company



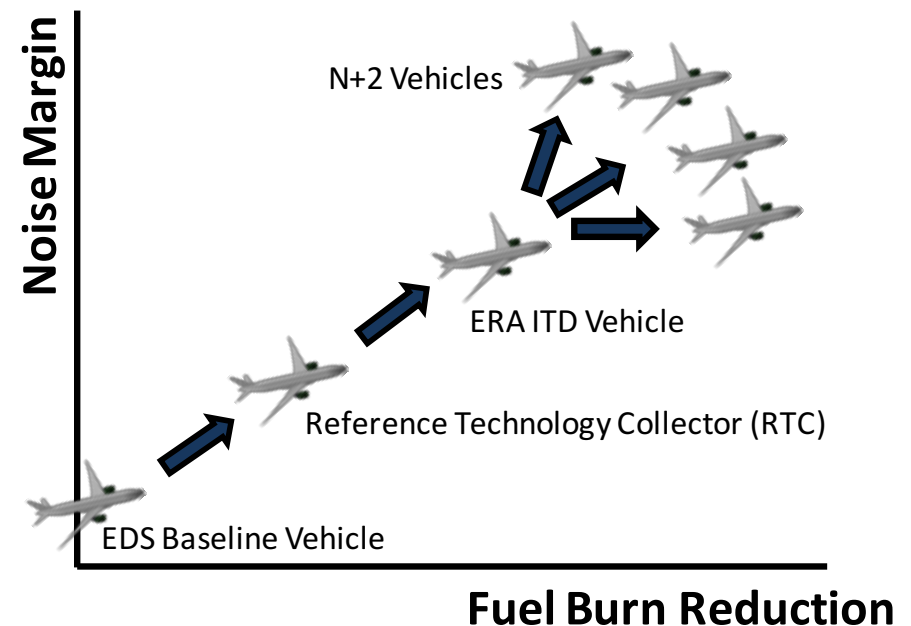


# N+2 Technology Assessment

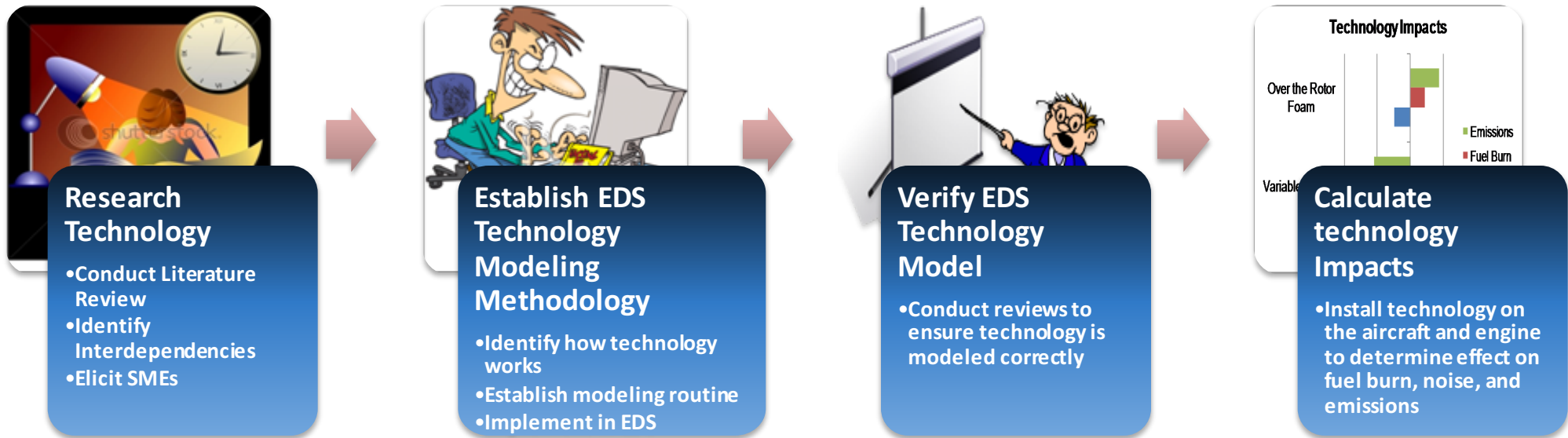


# Technology Portfolio Selection

- For NASA's ERA program three different technology portfolios evaluated:
  - Reference Technology Collectors (RTCs); 2010 State of the art concepts
  - ERA Integrated Technology Demonstrator (ITD) technologies
  - N+2 Technologies
- Technology portfolios build off previous technologies while correcting for compatibility and scaling issues
- Conducted several technology review sessions with NASA Subject Matter Experts (SMEs) to:
  - Review technology modeling methods and assumptions
  - Estimate technology impacts based on testing/literature/high fidelity simulation



# Vehicle Technology Modeling Process



- **N+1, N+2 and N+3 technology portfolios** originated from NASA and/or FAA
- **More than 80 specific technologies** assessed for multiple portfolios
- Series of workshops held at Georgia Tech with NASA SMEs to determine the proper way to model all technologies
- Technology report was created to make the technology modeling as transparent as possible

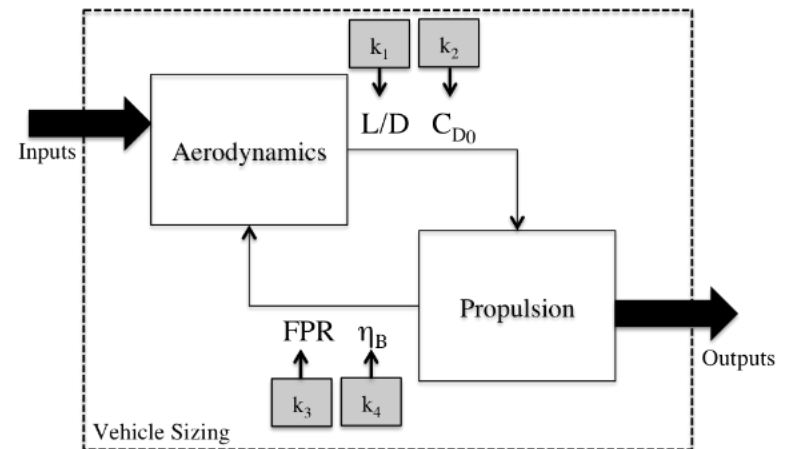


# Vehicle Technology Modeling Enabler

## *k-factor Approach*

- Quantitative forecasting requires quantitative representation of technologies
- Technologies, or potential impacts of technologies, can be defined as delta's with respect to a current system baseline
- ``k-factors'' directly modify computed metrics during the analysis process, which in turn simulate technology benefits and penalties

$$Range = \frac{V}{k_{TSFC} TSFC} \frac{k_{C_L} C_L}{k_{C_D} C_D} \ln \frac{k_{W_0} W_0}{k_{W_1} W_1}$$



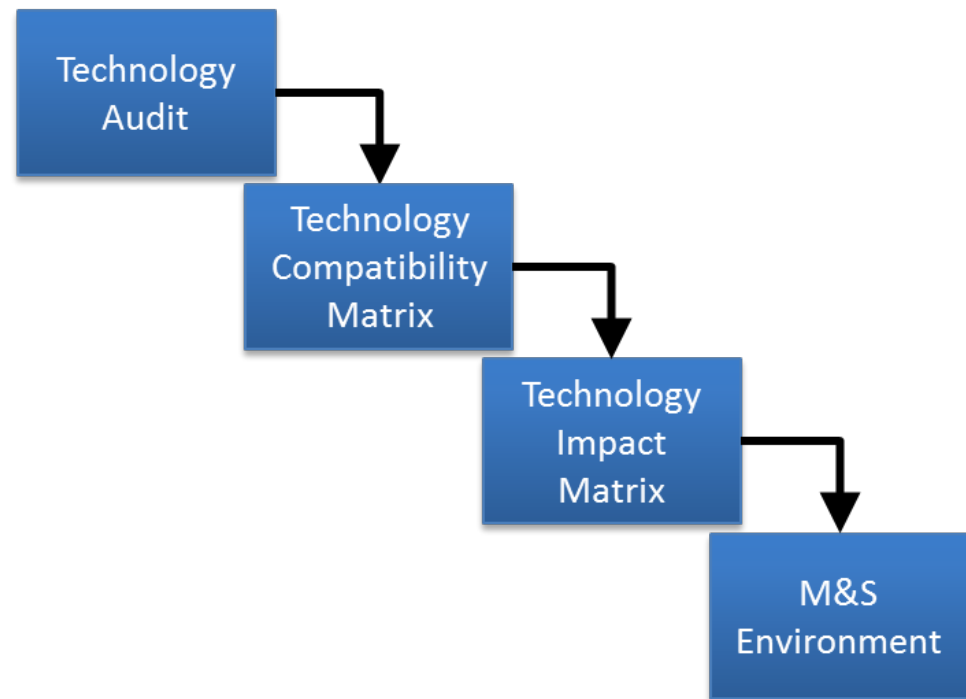


# Representing Technologies in EDS

- Technology impacts at component level and compatibilities/interactions between technologies are represented through matrices
- EDS models combine technology impacts to ascertain rolled up system level impacts
- Bottom up approach to evaluate interdependencies of system metrics for various concepts and technology packages

Technology Impact Matrix

DoE Name	Units	Tech Combo Rule	T11.1			T32		
			Natural Laminar Flow - Wing			Highly Loaded Compressor		
			LTA	LSA	LTA-HWB	LTA	LSA	LTA-HWB
HPC_Dutip	Ft/S	Absolute				-337.8	-326.0	-337.8
HPC_FSPRmax	NONE	Absolute				1.845	1.930	1.845
HPCPR	NONE	Absolute				29.42	25.91	29.42
TRUW	%	Delta	19	40	14			
XLLAM	NONE	Switch	1	1	1			



# Technologies Assessed

Vetted with FAA and NASA SMEs

	N+1	N+2	N+3
"Variable" Fan Blade (SMA)			
1500 F Hybrid Disk			
Active Compressor Clearance Control			
Active Pylons Shaping/Blowing			
Active Turbine Clearance Control			
Adaptive Aeroelastic Wing Shape Control			
Advanced GF Cycle			
Advanced ITD GF Cycle			
Advanced Powder Metallurgy Disk - HPT Disc			
Advanced TBC Coatings - HPT Blade			
Advanced TBC Coatings - LPT Vane			
Advanced Turbine Superalloys - HPT Blades			
Advanced Turbine Superalloys - LPT Last Stage DL			
AFC Tail			
Blade Tone Control via Trailing Edge Blowing			
Boeing Adaptive Trailing Edge			
CMC Acoustic Core Liner			
CMC HPT Vane + Hi Temp Erosion Coating			
Combustor Noise Plug Liner			
Compound Rotor Sweep for UHB Fan (GTF)			
Continuous Moldline Link for Flaps			
Cooled Cooling - Turbine			
Curvilinear Stiffened Structures			
Damage Arresting stitched composites- Wing			
DRE for HLFC - Wing			
Fan Bypass-Duct Acoustic Splitter			
Fiber tow steered tailored composites			
Flap Edge Treatment - FlexSEL			
Flexible Skins			
GE FMS Air Traffic Management			
GTF Cycle			
High Aspect Ratio Slot Nozzle			
High Power Density Non-Cryo Hybrid Electric Co...			
Highly Loaded HP Turbine			
Hybrid Nano-Composites			
ITD Advanced TBC Coatings - HPT Vane			
ITD Advanced TBC Coatings - LPT Vane			
Landing Gear Integration - Nose			
Lightweight CMC Liners			
Low Interference Nacelle			
Morphing, toughened composite, fan blade			
N+2 Advanced TBC Coatings - LPT Blade			
Natural Laminar Flow - Wing			
Noise Cancelling Stator (GTF)			
Out-of-Autoclave Composite Fabrication - Fusela...			
Over the Rotor Acoustic Treatment			
Polymer Matrix Composites (PMC) - Bypass Duct			
Polymer Matrix Composites (PMC) - Fan Stator			
Primary Structure Joining Methodologies - Fusela...			
Riblets - Fuselage			
Robust Control Law Development (w/ Integrated ...			
RQL Combustor (TALON X)			
Slat Inner Surface Acoustic Liner			
Soft Vane			
STAR-C2			
Thrust Reversers - Nacelles			
Ti-Al - LPT Forward Blades			
Tip clearance / endwall loss mitigation concept			
Variable Area Nozzle - GTF			
Winglet			

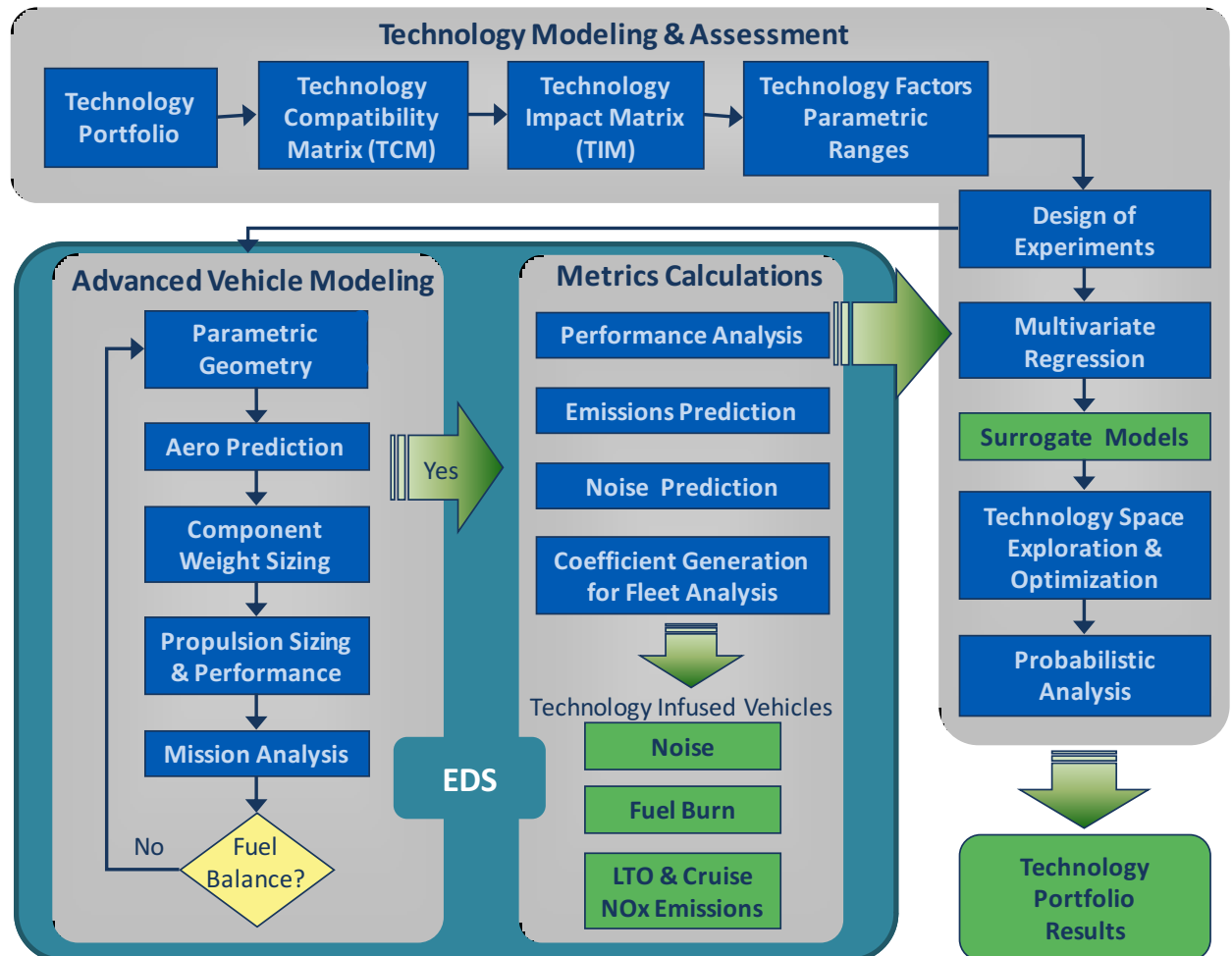


# Vehicle Level Assessment Approach



# Vehicle Level Assessment Methodology

- Vehicle assessment method combines technology impact modeling with vehicle modeling, sizing and synthesis to evaluate performance metrics
- Technology impacts are modeled at component level
  - Allowed to propagate through EDS in order to determine the system level benefits
- Utilizes **surrogate modeling** to evaluate technology trade space for multiple vehicle configurations and classes

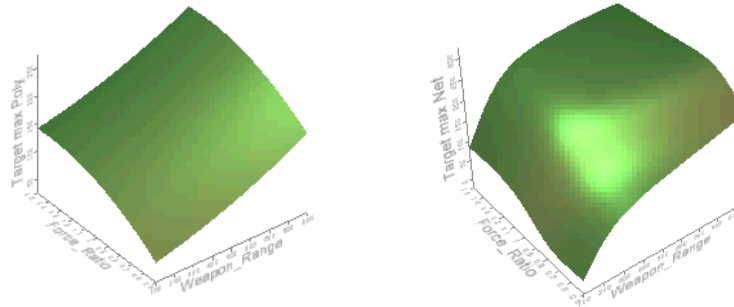




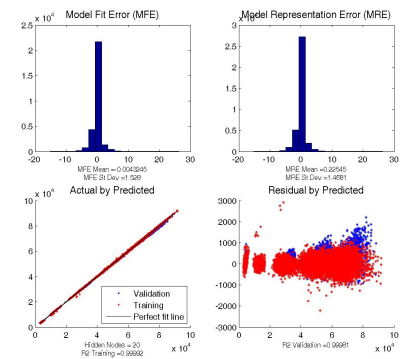
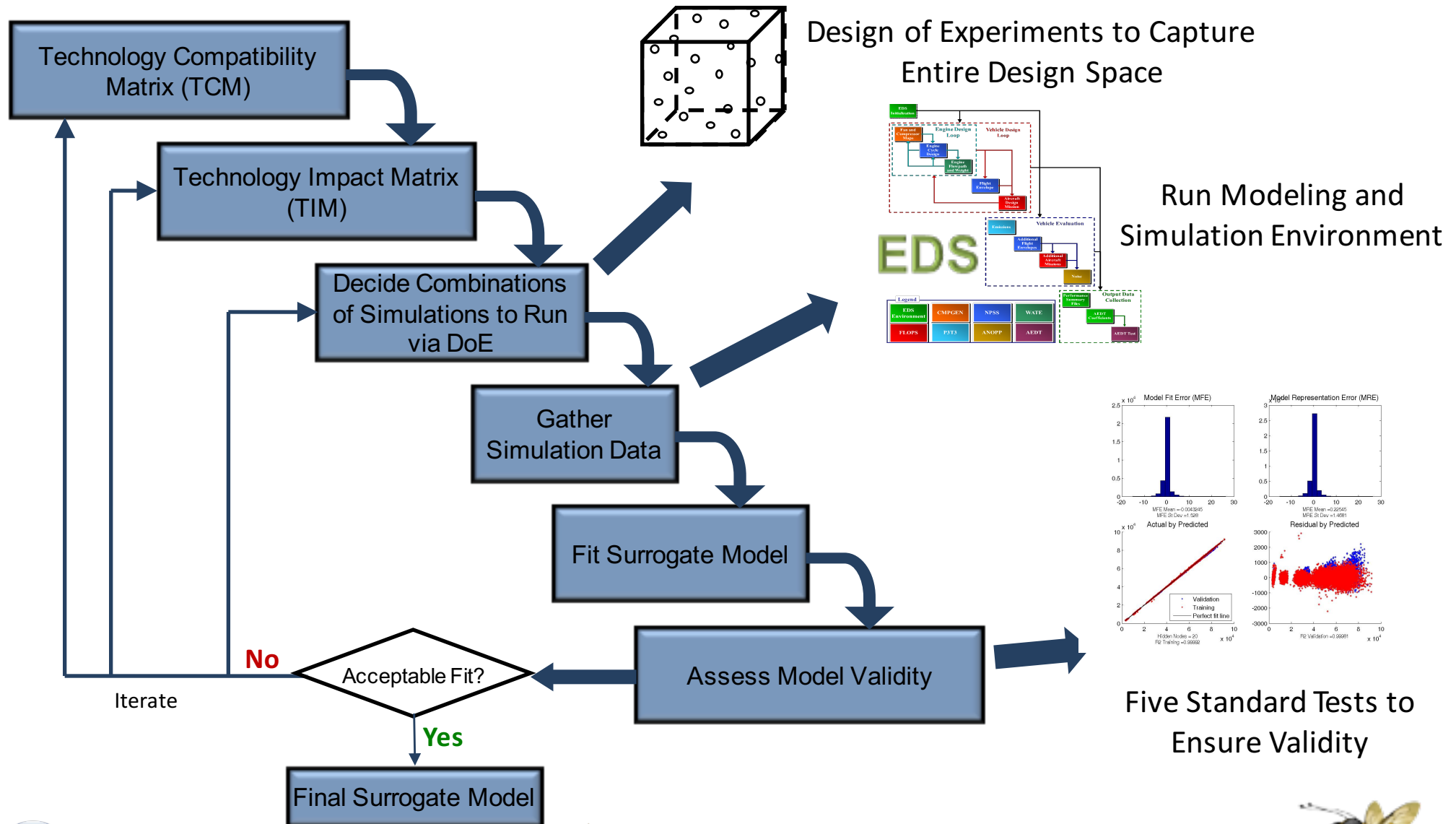
# Surrogate Modeling

## Enabler for Quantitative Analysis

- Surrogate modeling is an enabling technique for rapid assessments with variable fidelity analysis codes
- Surrogate models provide the following capabilities:
  - Speed up processes
  - Protect proprietary nature of codes used
  - Overcome organizational barriers (protectionism of tools and data), allow for the framework to be tool independent (no need for direct integrations of codes)
  - Enables the desire for variable tool fidelity formulations
  - Allow the designer to perform requirements exploration
  - Technology infusion trade-offs and concept down selections during the early design phases (conceptual design) using physics-based methods
- These surrogate models can also be used at the integrated system level to determine responses at that level. This will allow us to move from deterministic, serial, single-point designs to dynamic parametric trade environments

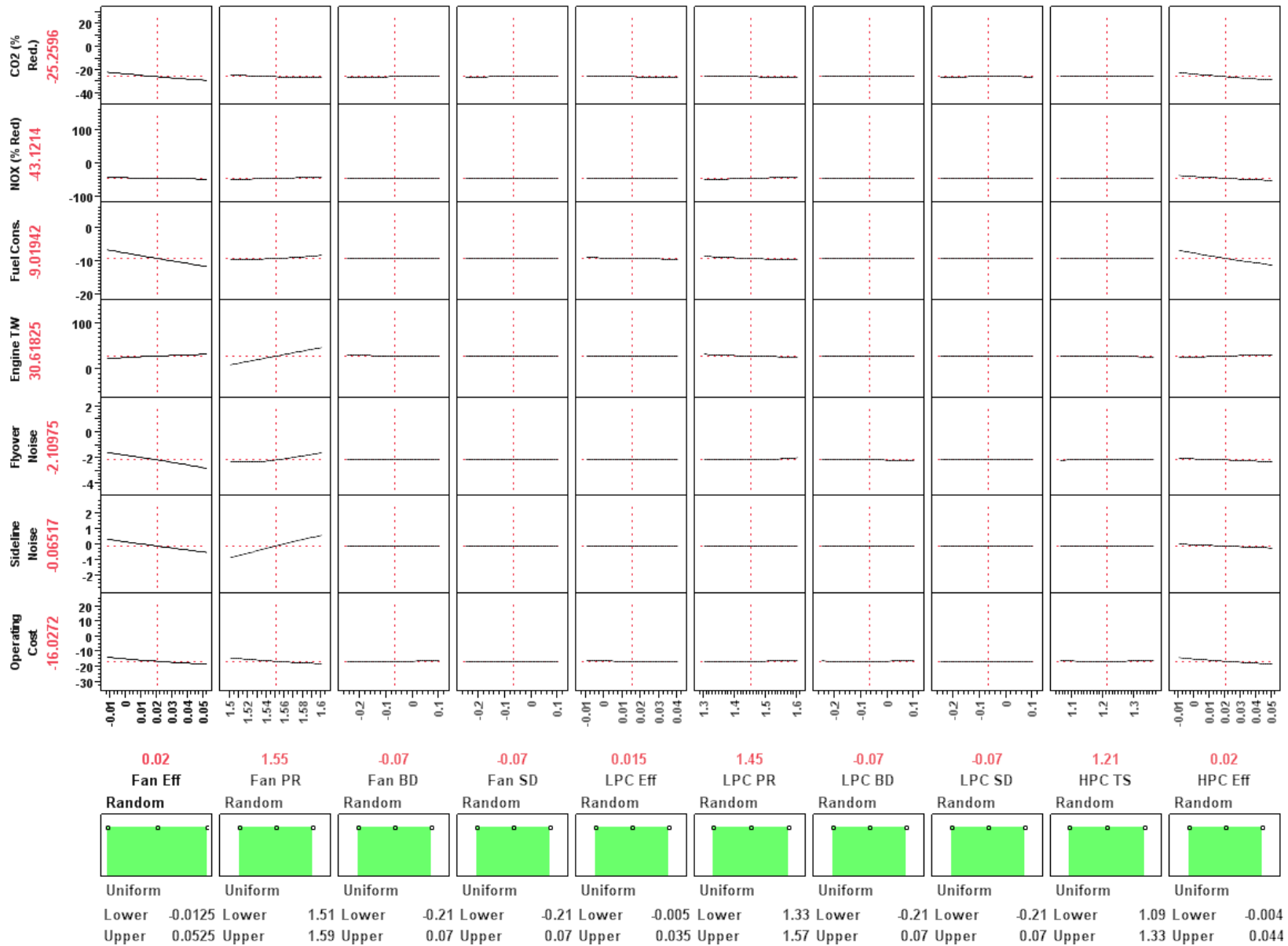


# Surrogate Generation Process



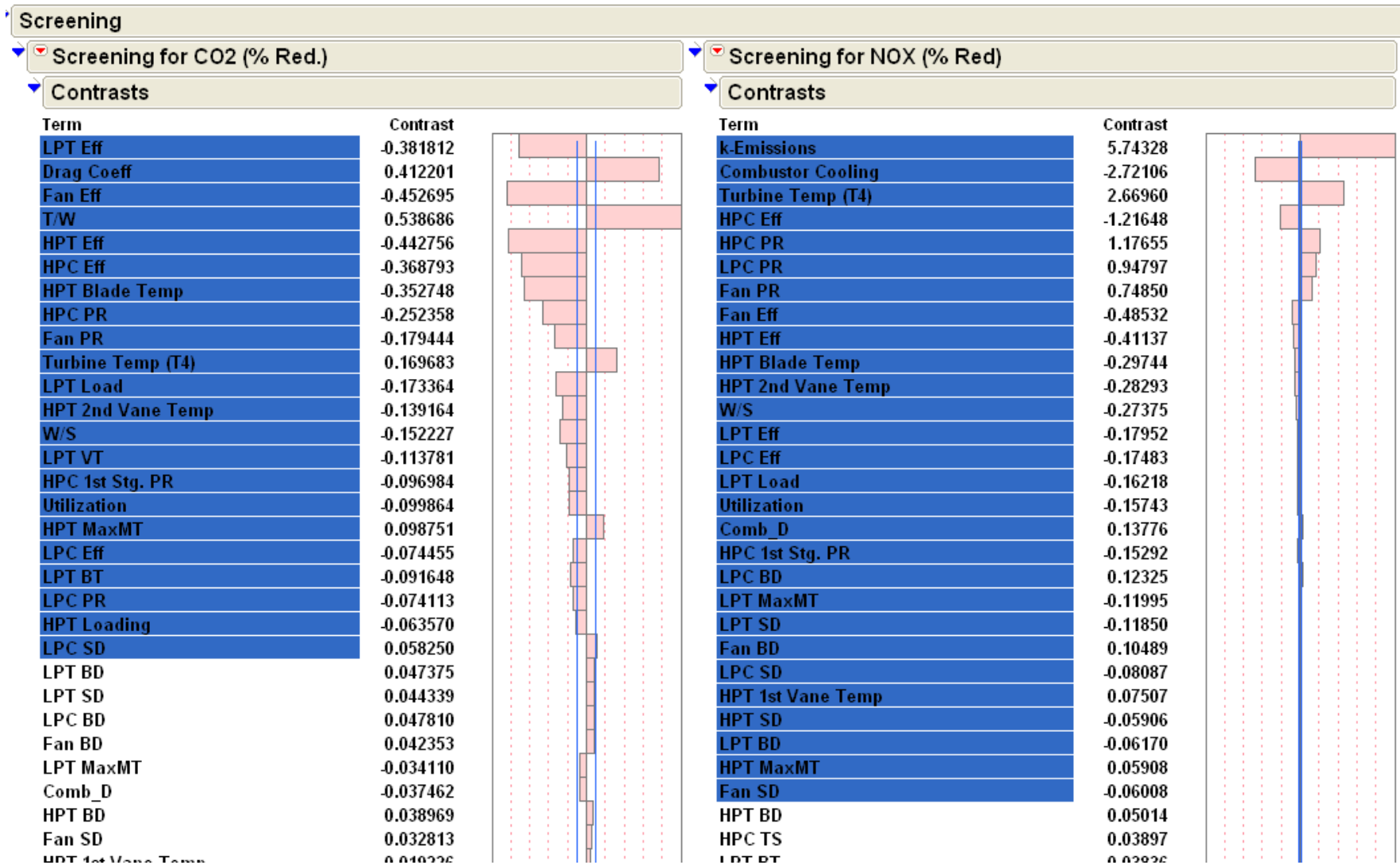
# Notional Example of Quantitative Analyses

## Prediction Profiler



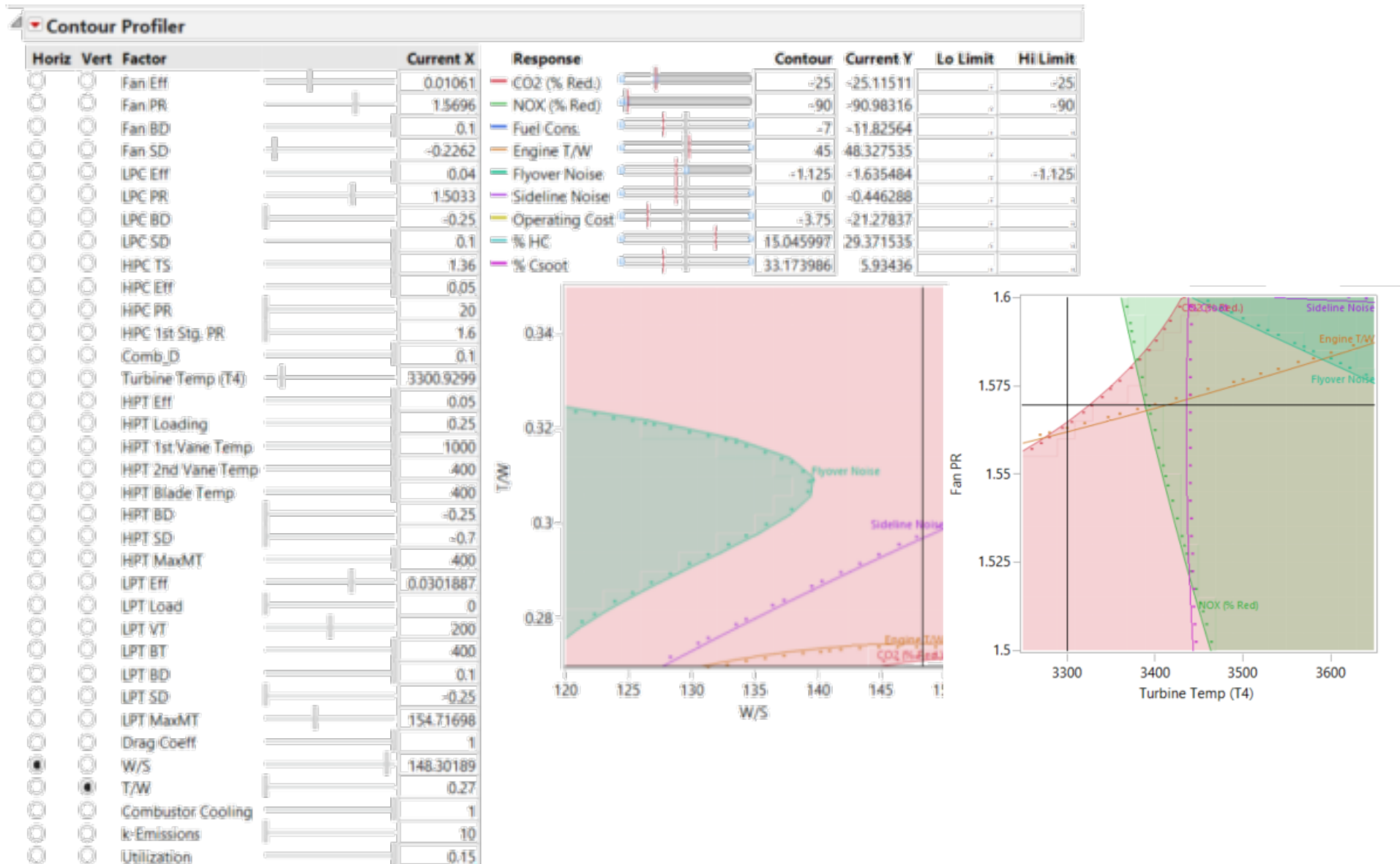
# Notional Example of Quantitative Analyses

## Pareto Analysis



# Notional Example of Quantitative Analyses

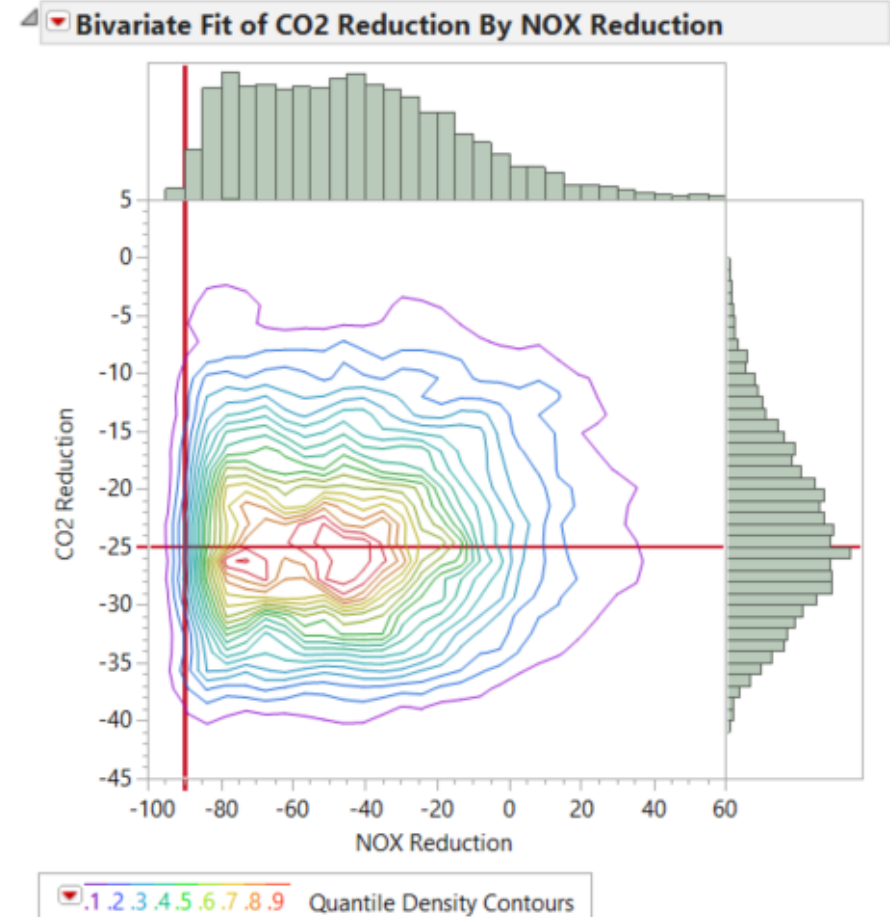
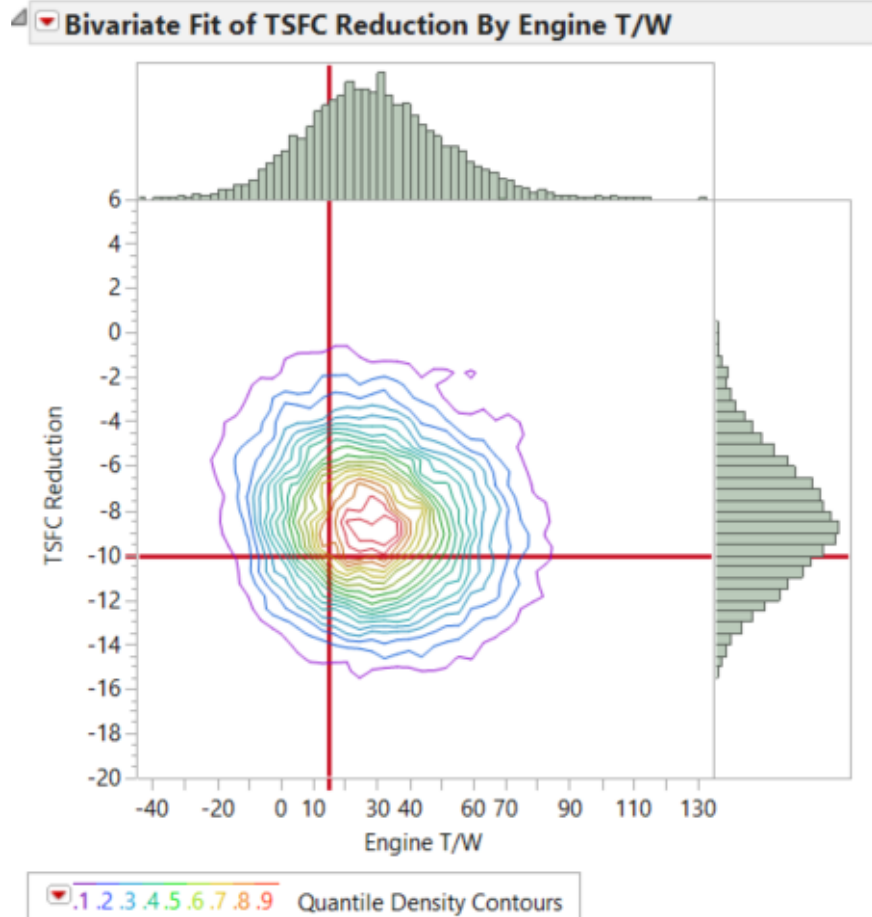
## Dynamic Interactive Constraint Analysis





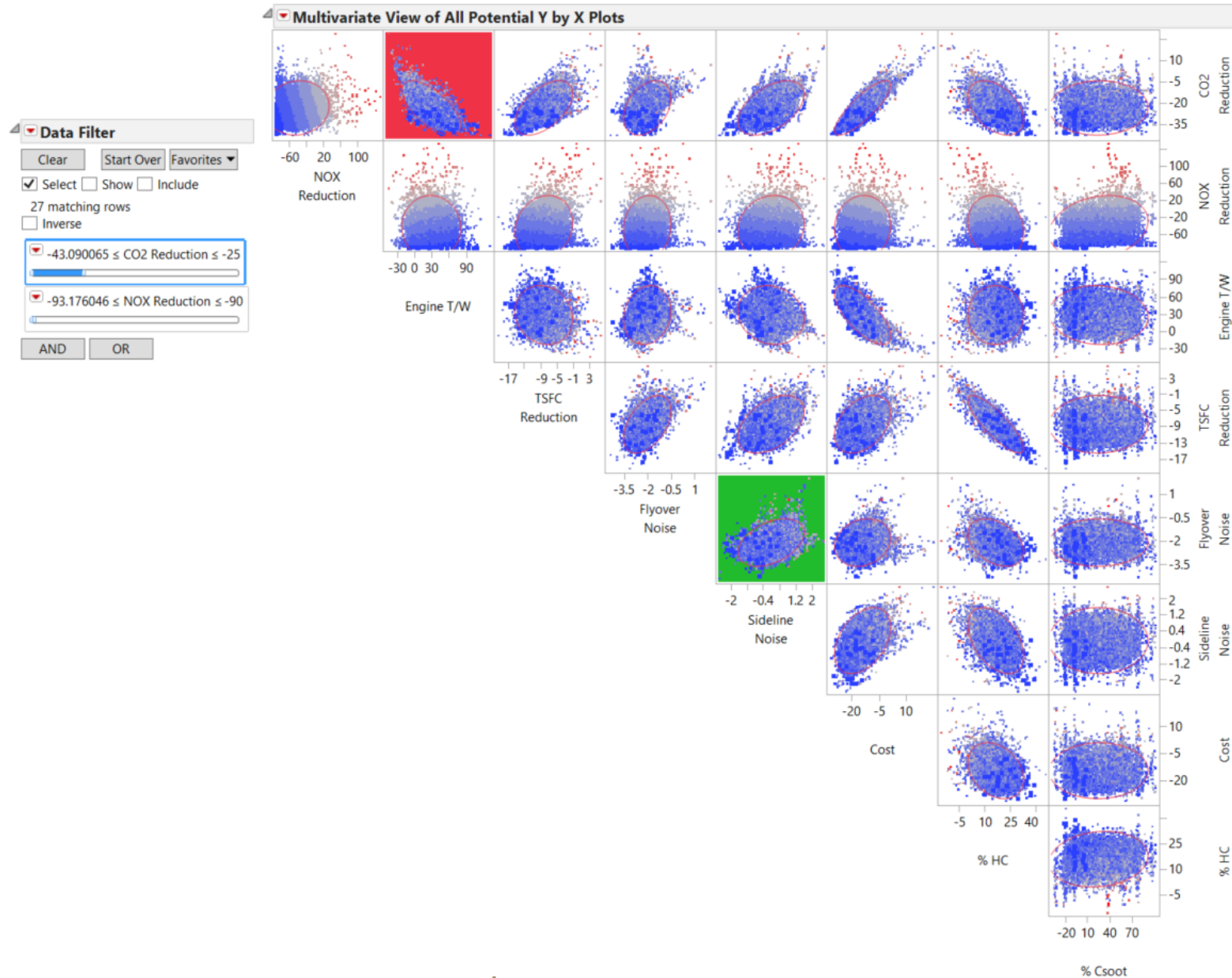
# Notional Example of Quantitative Analyses

## *Bivariate Plots*



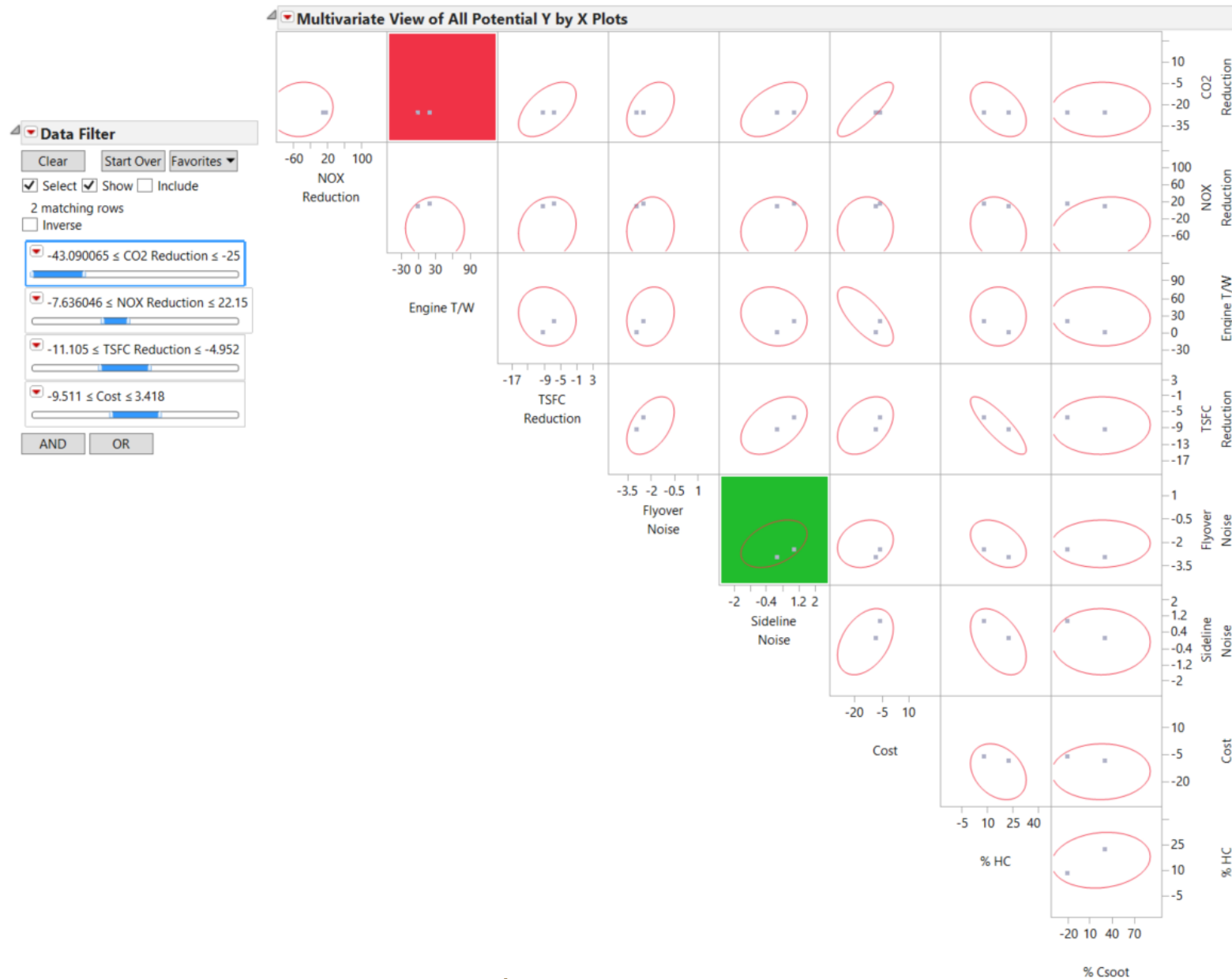
# Notional Example of Quantitative Analyses

## Scatterplot Matrix



# Notional Example of Quantitative Analyses

## Filtered Monte Carlo



# Creating an Interactive Dashboard

- All of these techniques were utilized to analyze the technologies and vehicle concepts investigated for the ERA program
- An interactive, parametric dashboard was created within the JMP environment
- The surrogate models are behind the scene of the dashboard and are utilized for rapid performance assessments
- The dashboard provides a 'zooming' capability because performance information is provided from the technology impact level all the way to the fleet level
- The dashboard is utilized by NASA decision makers analyze the performance of technology packages and make vehicle and fleet level tradeoffs





# ERA Dashboard for N+2 Decision Support

Vehicle class and configuration selection with ability to handpick technologies

**NASA ENVIRONMENTALLY RESPONSIBLE AVIATION ASDL**

LSA - TW - GF

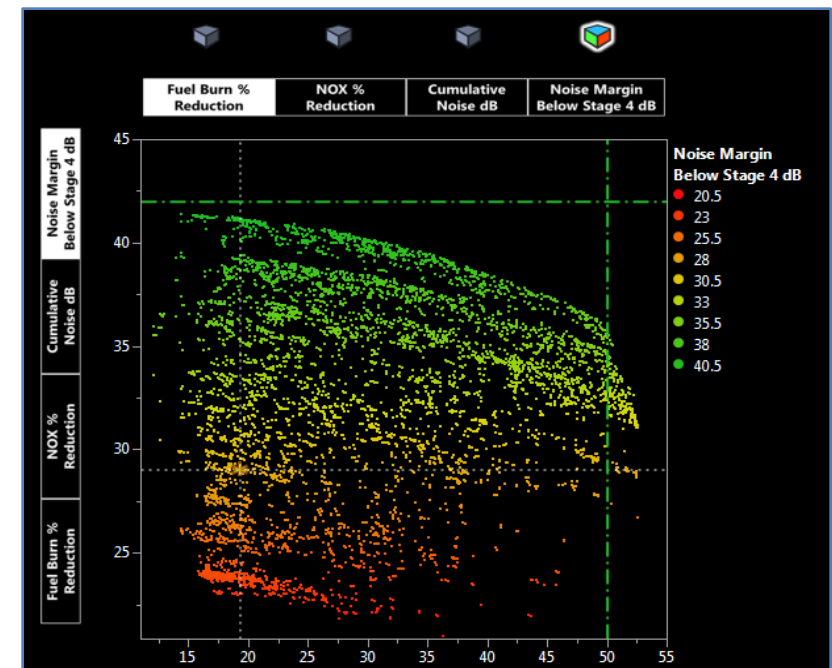
■ RTC ■ Engine FB ■ Engine Noise ■ Airframe Aero ■ Airframe Noise ■ Structure + Subsystem ■ Engine Emission

Technology selection buttons include:

- ADV. ITD GF CYCLE
- TI-AL -LPT STATOR
- CMPR. INTERCOOLER
- FAN VERTICAL ACOUSTIC SPLITTER
- RIBBLETS -FSLG.
- OUT-OF-AUTOCALVE CMPST. FAB. -TAIL
- UDF CYCLE
- ZERO SPLICE INLET
- COOLED COOLING -TREN.
- FLUIDIC INJECTION -ADD
- RIBBLETS -WING
- OUT-OF-AUTOCALVE CMPST. FAB. -WING
- ADV. TBC COAT. -HPT BLADE
- ACT. CMPR. CLEARANCE CTRL.
- HIGHLY LOADED CMPR. -ADD
- FLUIDIC INJECTION -GTF
- THRUST REVERSERS -NACELLES
- POST-BUCKLED STRICT. -FSLG.
- ADV. TBC COAT. -HPT VANE
- ACT. CMPR. FLOW CTRL.
- HIGHLY LOADED CMPR. -GTF
- NOISE CANCELLING STATOR (GTF)
- ACT. PYLONS SHAPING/BLOWING
- POST-BUCKLED STRICT. -WING
- ADV. TBC COAT. -LPT BLADE
- ACT. FILM COOLING
- HIGHLY LOADED CMPR. -UDF
- OVER THE RTR. ACOUSTIC TREATMENT
- CONTINUOUS MOLDLINE LINK FOR FLAPS
- PRI. STRICT JOINING METHOD. -FSLG.
- ADV. TBC COAT. -LPT VANE
- ACT. TREN. CLEARANCE CTRL.
- HIGHLY LOADED HPT TREN.
- SHORT NACELLE LIP LINER
- FLAP EDGE TREATMENT
- PRI. STRICT JOINING METHOD. -WING
- AFT COWL LINERS
- ACT. TREN. FLOW CTRL. -ADD
- HIGHLY LOADED LP TREN.
- SOFT VANE
- FLAP FENCES / FLAPLETS
- TOW STEERED CMPST. STRICT. -FSLG.
- BLISK
- ACT. TREN. FLOW CTRL. -GTF
- ITD ADV. TBC COAT. -HPT BLADE
- STATOR SWEEP AND LEAN (GTF)
- LANDING GEAR INTEGRATION -MAIN
- TOW STEERED CMPST. STRICT. -WING
- COMBUSTOR NOISE PLUG LINER
- ADV. ENGINE COMPONENTS
- ITD ADV. TBC COAT. -HPT VANE
- VARIABLE GEOMETRY CHEVRONS
- LANDING GEAR INTEGRATION -NOSE
- UNITIZED METALLIC STRICT. -FSLG.
- CMPST. TECH. (2010 BASELINE)
- ADV. ITD UDF CYCLE
- ITD ADV. TBC COAT. -LPT BLADE
- SURVIVABLE COMPLIANT F.E.
- SLAT INNER SURFACE ACOUSTIC LINER
- UNITIZED METALLIC STRICT. -TAIL
- UNITIZED METALLIC STRICT. -WING
- EXCRESCENCE REDUCTION
- ADV. POWDER MITIG. DISK -HPC LAST STG. DISC
- ITD ADV. TBC COAT. -LPT VANE
- ADV. AERO WING
- SLAT -COVE FILLER
- LDI - ACT. COMBUSTION CTRL.
- FIXED GEOMETRY CORE CHEVRONS
- ADV. POWDER MITIG. DISK -HPT DISC
- N-2 ADV. TBC COAT. -HPT BLADE
- AFC TAIL
- ADV. SANDWICH CMPST. -FSLG.
- LIGHT WEIGHT CMC LINERS
- GUST LOAD ALLEVIATION
- ADV. POWDER MITIG. DISK -LPT FIRST STG. DISC
- N-2 ADV. TBC COAT. -HPT VANE
- DRE FOR HLFC -TAIL
- ADV. SANDWICH CMPST. -TAIL
- ADV. SANDWICH CMPST. -WING
- LPA COMBUSTOR W/ TAPS - ACT. COMBUSTION CTRL.
- LIP LINER
- ADV. TREN. SUPERALLOYS -HPT BLADES
- N-2 ADV. TBC COAT. -LPT BLADE
- DRE FOR HLFC -WING
- ADV. SANDWICH CMPST. -WING
- ROL COMBUSTOR (ITALON X)
- PAC FAN BLADE WITH METAL L.E.
- ADV. TREN. SUPERALLOYS -HPT VANES
- N-2 ADV. TBC COAT. -LPT VANE
- HLFC SUCTION -TAILS
- DMG. ARRESTING STITCHED CMPST. -FSLG.

Provides Pareto frontiers showing the potential benefits in metrics and returns the technology packages for selected point

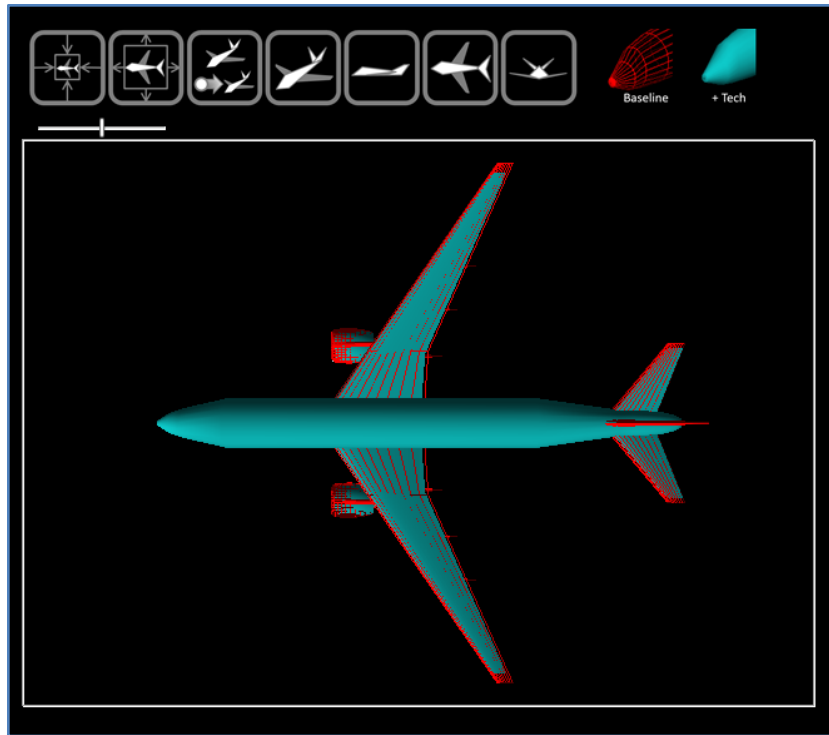
- Results of systems assessments aggregated and displayed in a user-friendly decision support tool
- Gives policy makers and technologists ability to see the potential system impacts of various aircraft configurations, technology packages, and fleet compositions



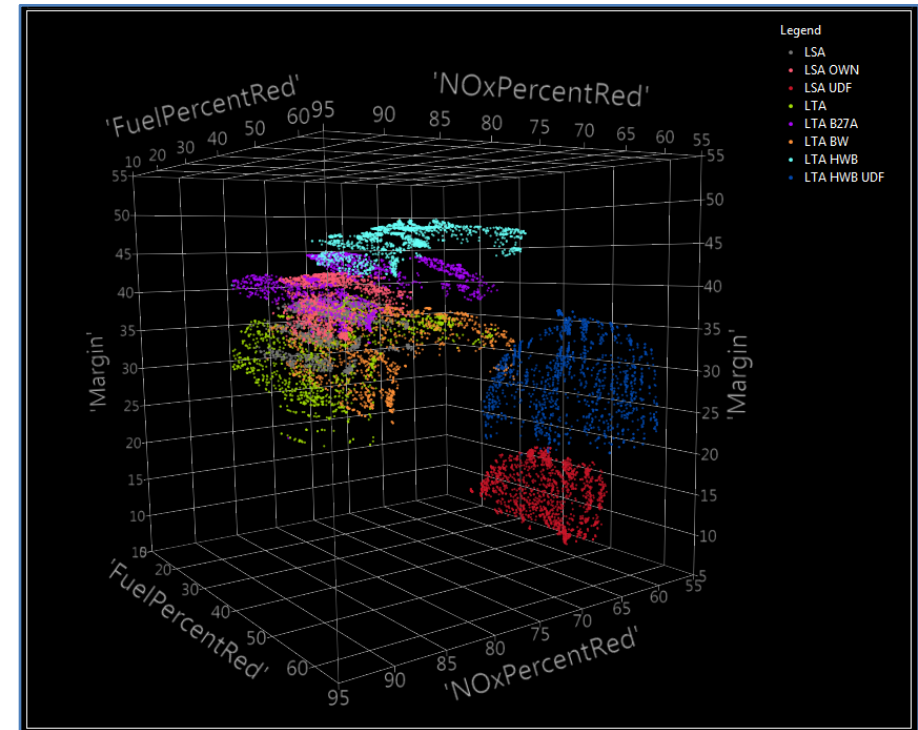


# ERA Dashboard for N+2 Decision Support

Displays how technologies influence the aircraft configuration



Allows for the user to compare performance metrics across multiple vehicles simultaneously

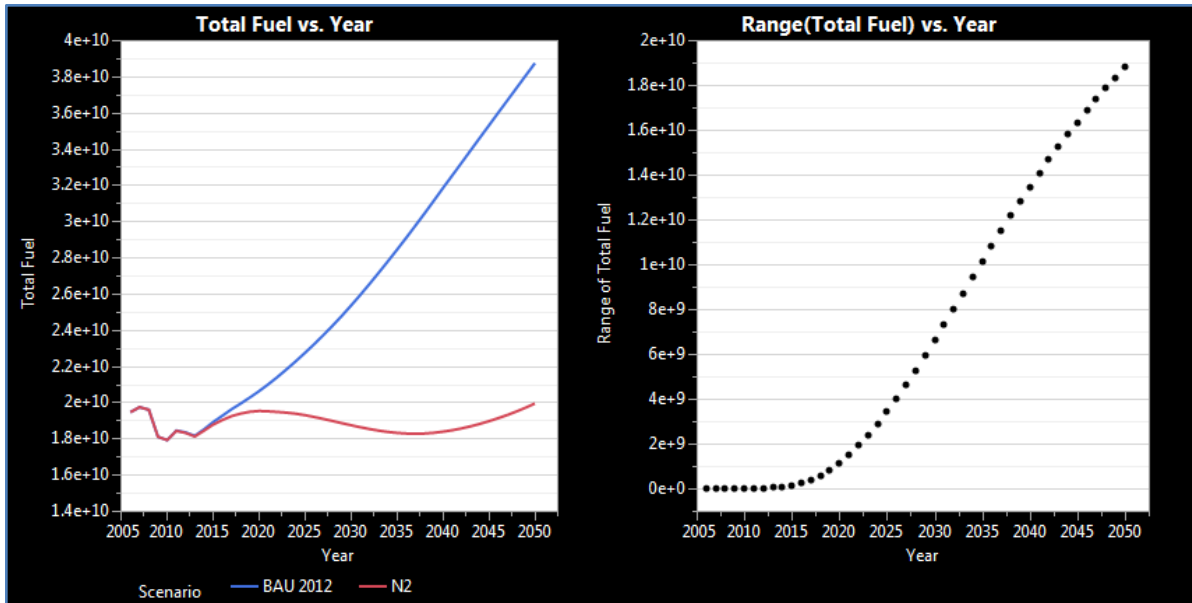


- Integrated within the decision support tool is the result of technology uncertainty propagation from the individual technology impacts to the vehicle/fleet performance metrics

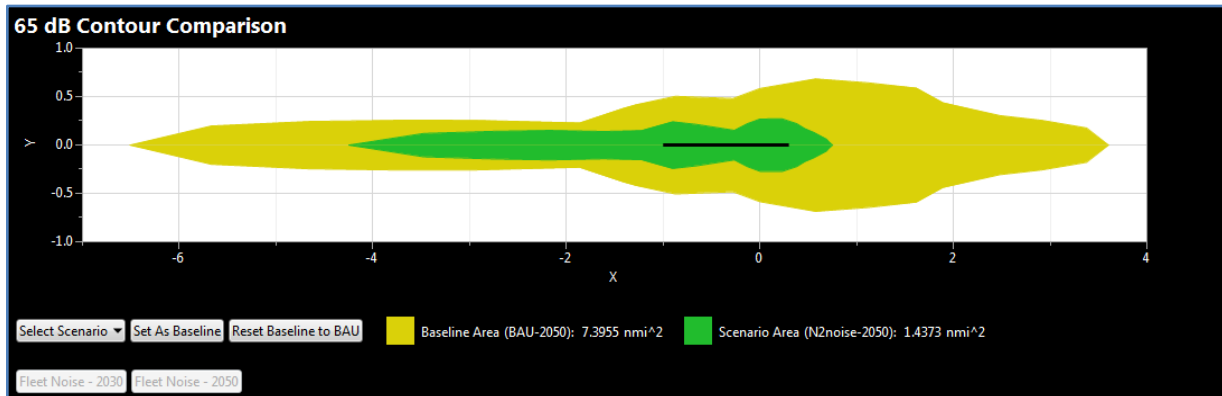


# ERA Dashboard for N+2 Decision Support

**Provides user with ability to manipulate fleet composition to observe effects on fuel burn and emissions**



- Output and results are visualized at both the vehicle system level and at a fleet-wide impact level
- Provides insight on which technologies and configurations should be pursued in order to meet system level goals – whether it be fuel burn, emissions, noise, or a compromise between all three



**Compares impacts on airport noise contours for a generic runway configuration to give insight on how technologies reduce and reshape contours**



# ERA ITD Uncertainty Assessment



# ITD Goals and ASDL Opportunity

- Each ITD goal is to “mature each technology with required supporting technologies to reduce uncertainty of benefit projection”
  - Accomplished through:
    - Computational analysis
    - Relevant field and/or flight testing
- The ability to link the experimental data collected from the ITD experiments to the system level analysis already being conducted, and propagate the uncertainty, was an identified gap in the ERA process, which provided an opportunity for a collaboration with ASDL
- A team of ASDL PhD students were embedded into the technology development teams, which provided a profound opportunity
- Working with the ERA ITD teams provided a profound opportunity
  - Chance to work with experimental data
  - Access to NASA and industry technologists
  - Gain an insight into technology development processes and how decisions are currently made



# ERA Technical Challenges and Technologies

## Innovative Flow Control for Drag Reduction

Demonstrate drag reduction of 8 percent



12A+: AFC Enhanced Vertical Tail and Advanced Wing Technology Flight Experiments

## Advanced Composites for Weight Reduction

Demonstrate weight reduction of 10 percent compared to state of the art composites



21A: Damage Arresting Composites



21C: Adaptive Compliant Trailing Edge

## Advanced UHB Engine Design for SFC and Noise Reduction

Demonstrate UHB efficiency to achieve 15 percent TSFC reduction, while reducing engine system noise and minimizing weight, drag, NOx and integration penalties at system level



30A: Highly Loaded Front Block Compressor



35A: Second Generation UHB Integration

## Advanced Combustor Designs for NOx Reduction

Demonstrate reduction of LTO NOx by 75% from CAEP 6 and cruise NOx by 70% without penalties in stability and durability of the engine system



40: Low NOx Fuel Flexible Combustor Integration

## Airframe and Engine Integration Concepts for Community Noise and Fuel Burn Reductions

Demonstrate reduced component noise signatures leading to 42 EPNdB to Stage 4 noise margin for the aircraft system while minimizing weight and integration penalties



50A: Flap Edge and Landing Gear Noise Reduction



51A: UHB Integration for Hybrid Wing Body

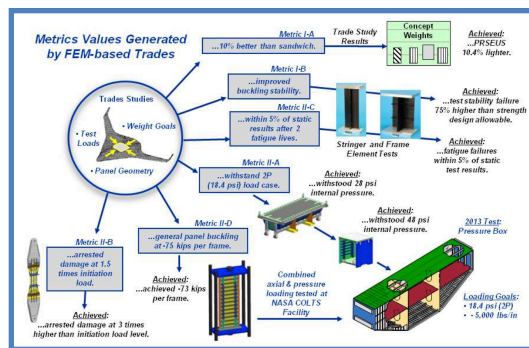




# Technology Uncertainty Approach

- Each ITD goal is to “mature each technology with required supporting technologies to reduce uncertainty of benefit projection”
- Experimental data collected from the ITD experiments was linked to the system level analysis, which enabled the propagation of uncertainty for performance progression tracking

## ITD 21C: Damage Arresting Composites



### Experimental Measurements

Forces (Loads)  
Strains  
Deflections

### Uncertainty Sources

- Model fidelity
- Design allowables
- Material stiffnesses
- Panel imperfections
- Panel repairs, etc...

Uncertainty Assessment

### Weight Estimation Inputs

- Allowable knockdowns
- Minimum M.o.S.
- Material stiffnesses
- Non-Optimal Factor
- Laminate density, etc...

Uncertainty Mapping

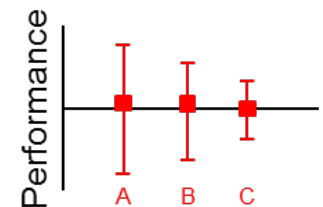
### Change in Structural Weight

- Centerbody (HWB)
- Wing (HWB)
- Fuselage (T&W)
- Wing (T&W)

Weight Estimation

**KPP:  $\Delta W_s$**   
(Total Vehicle Structure)

FLOPS System Resizing

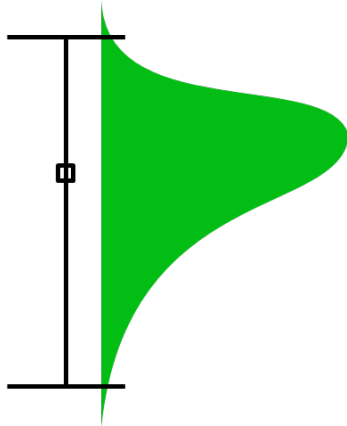


Plans similar to this were performed for each ITD to produce the performance progression over time



# Example Uncertainty Assessment Results

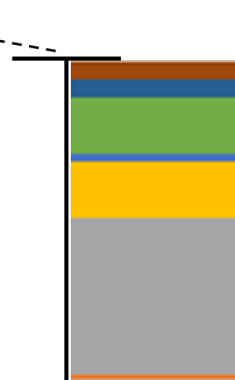
Monte Carlo simulations  
provide distribution



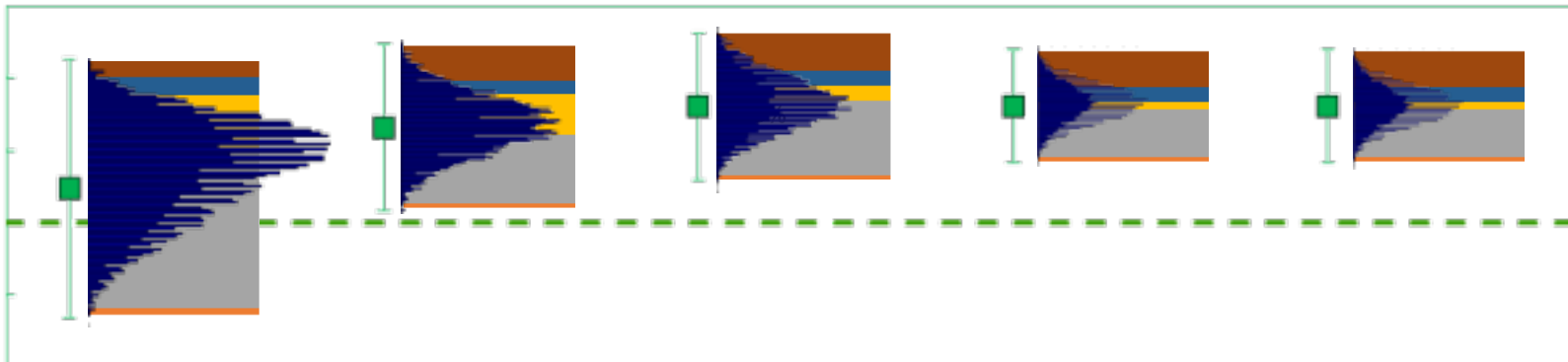
Sensitivity analysis provides  
uncertainty source breakdown



Scaled impact - percent  
contribution remains the same



## KPP<sub>2025</sub> Chart



■ - Represents the statistical mean

\*\*Numbers have been removed to protect proprietary nature of the data

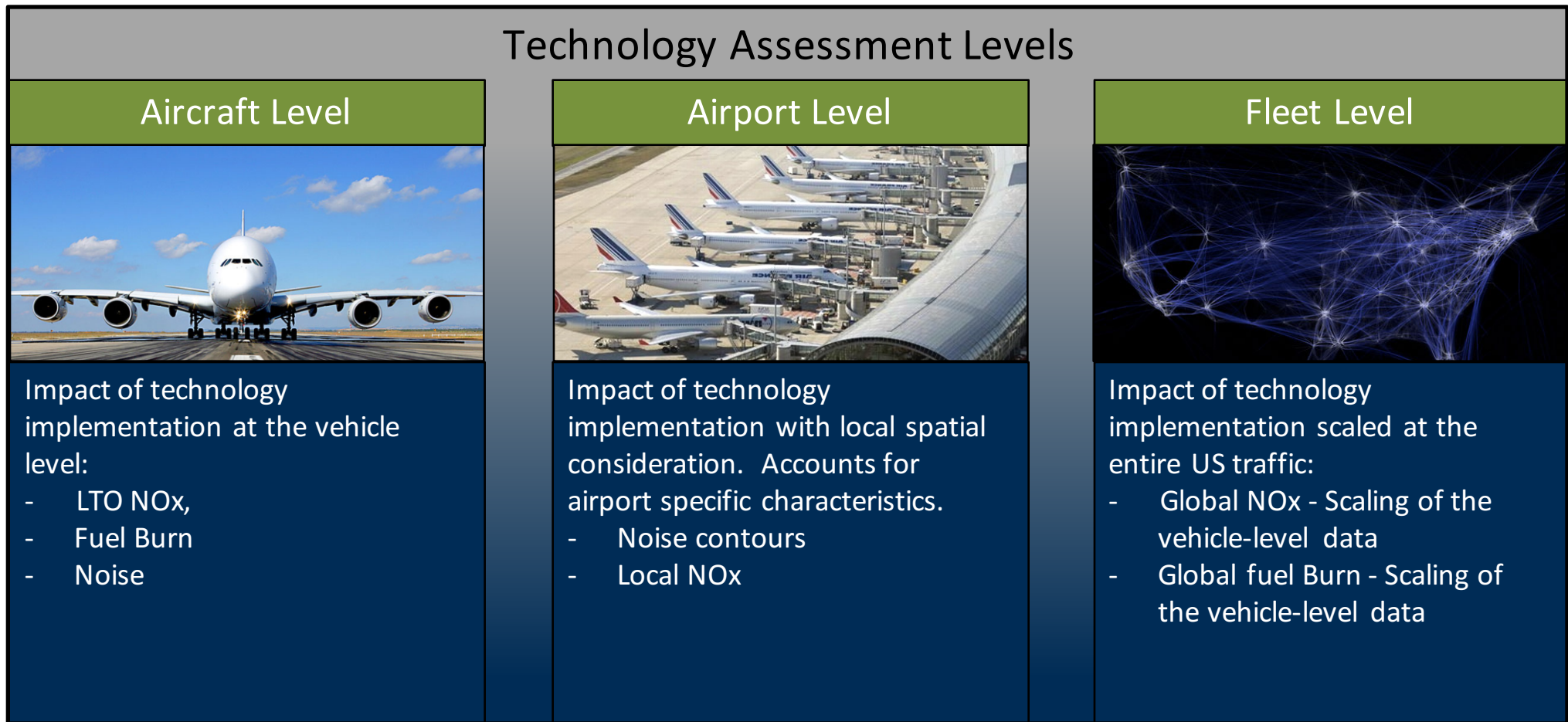


# Fleet Level Analysis Approach and Sample Results



# Technology Evaluation Process beyond the Vehicle

There are three different levels at which technologies are evaluated in the strategic planning and prioritization dashboard



# Connecting Vehicle and Fleet Assessments

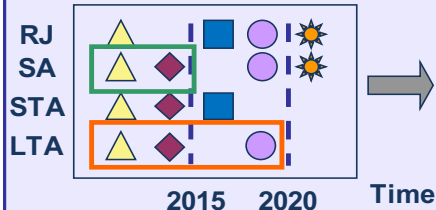
## Technologies

- Benefit
- Cost
- Applicability
- Availability

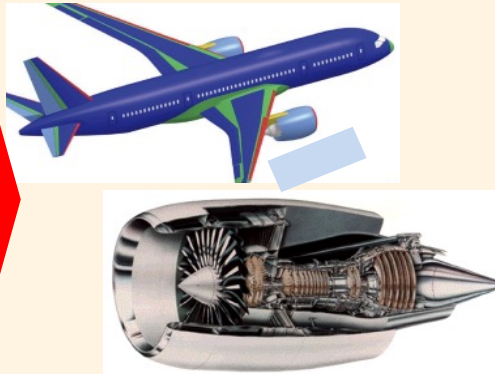


Technology Roadmaps

Scenarios



## EDS Generic Vehicles



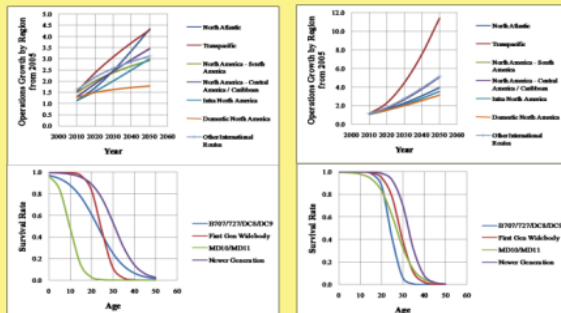
**AEDT: Aviation  
Environmental Design Tool**

**GREAT: Global and  
Regional Environmental  
Analysis Trade-off**

Vehicle Performance  
Characteristics

## Operations

- Demand Forecast
- Aircraft Retirements
- Replacements Schedule

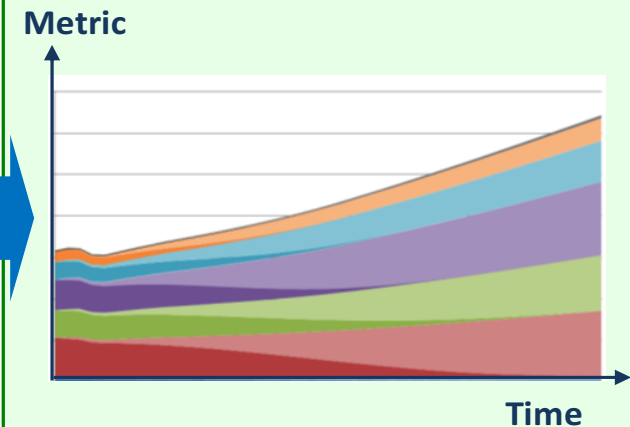


## AEDT or GREAT Fleet Analysis



- FB/Operation
- Total Ops
- Total FB

## Fleet Impact

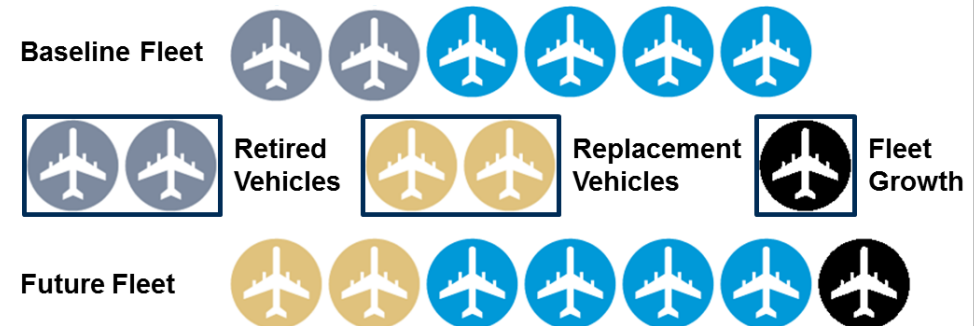
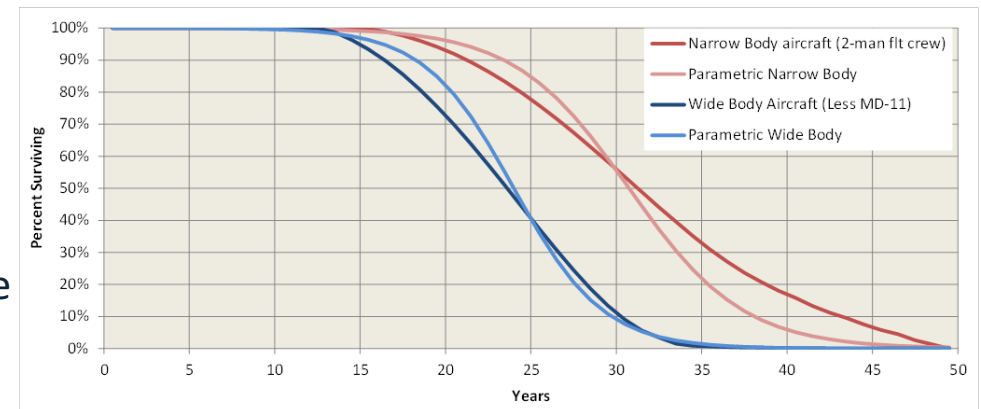




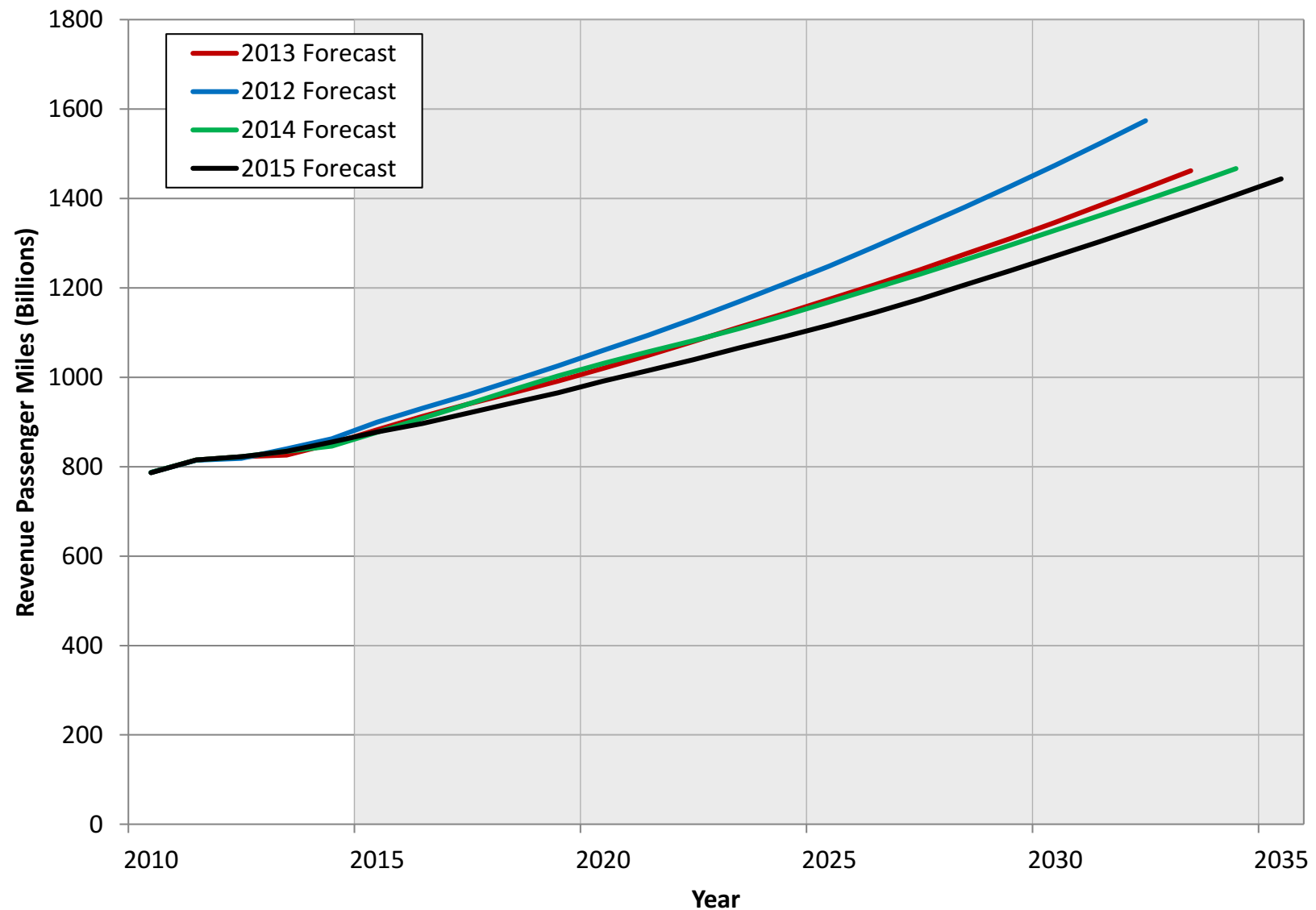
# Connecting Vehicle and Fleet Assessments

- To determine future fleet composition, the following need to be considered:
  - Retirements
  - Replacements
  - Fleet growth
- Parametric retirement curves are derived based on historical trends for different vehicle classes
- Advanced technology fleet vehicles are included in the fleet as replacement aircraft and additional aircraft due to demand growth
- The technology level of these advanced aircraft (N+1, N+2, N+3) are determined based on introduction timeframe
- The system assessment has capability to assess both standard and aggressive technology introduction rates

Parametric Retirement Curves



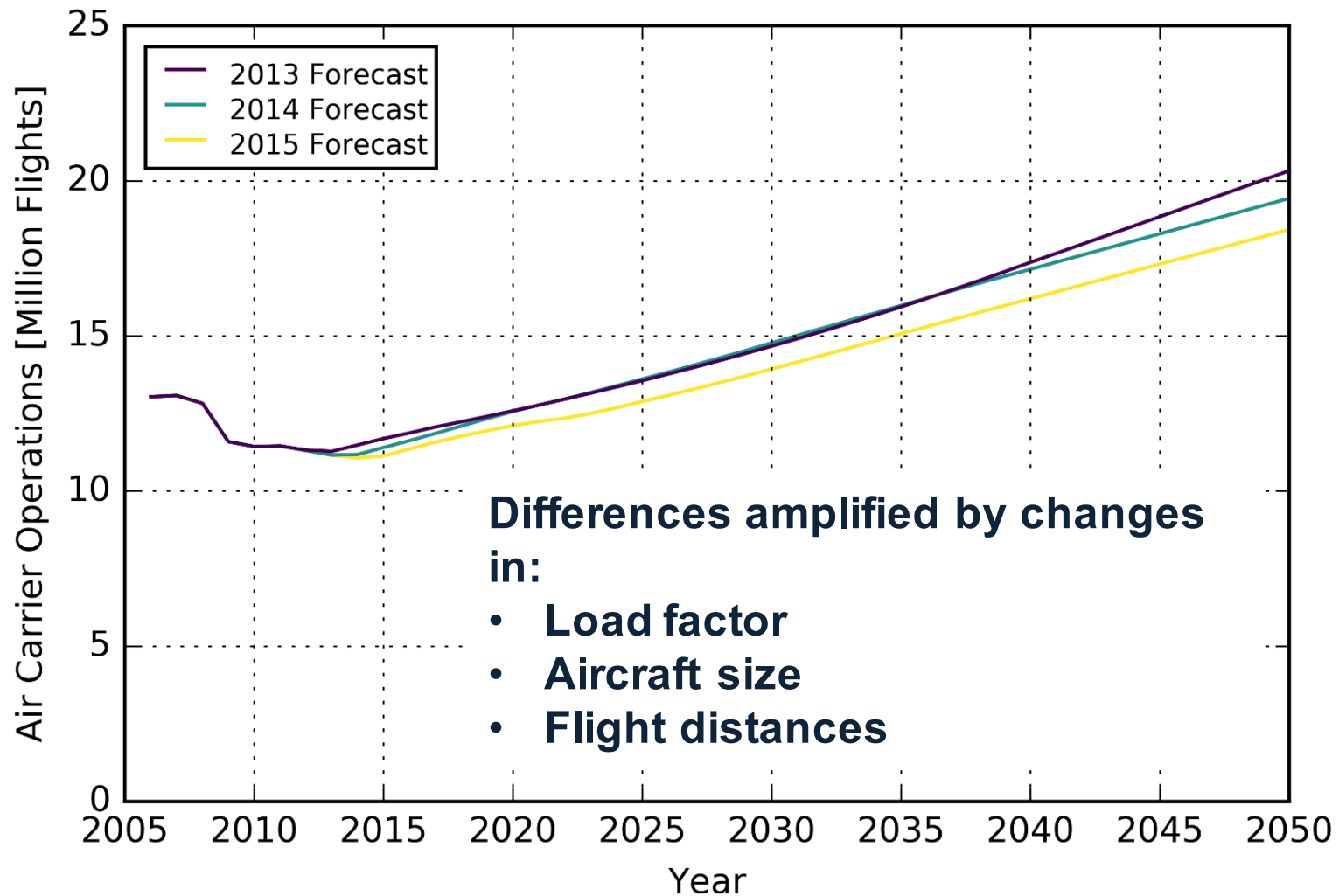
# Forecast Changes



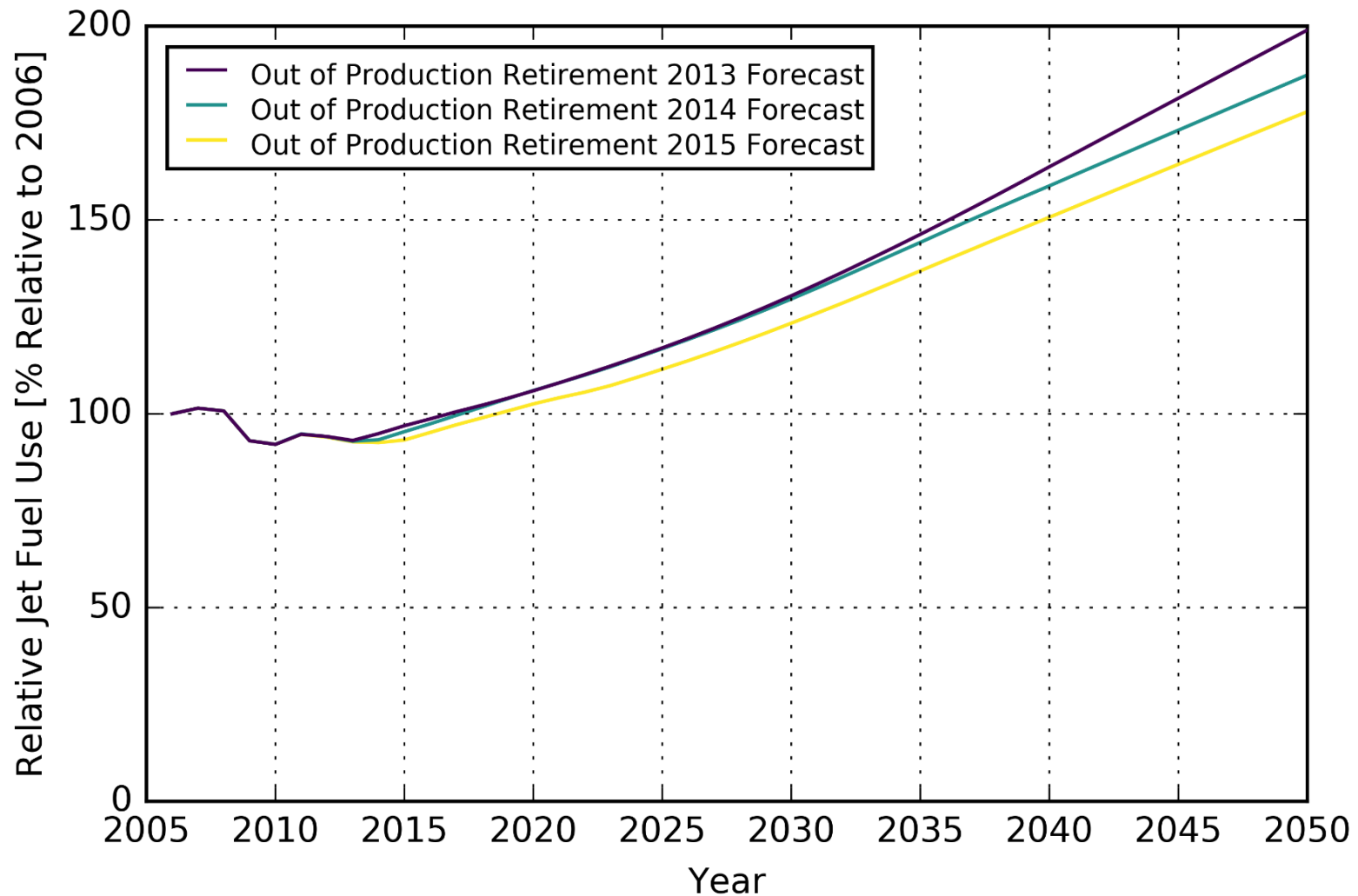
**Reduced Growth: Recovery slower than expected**



# Forecast Operations



# Forecast Comparison



Progressively lowered forecast has major impact on results



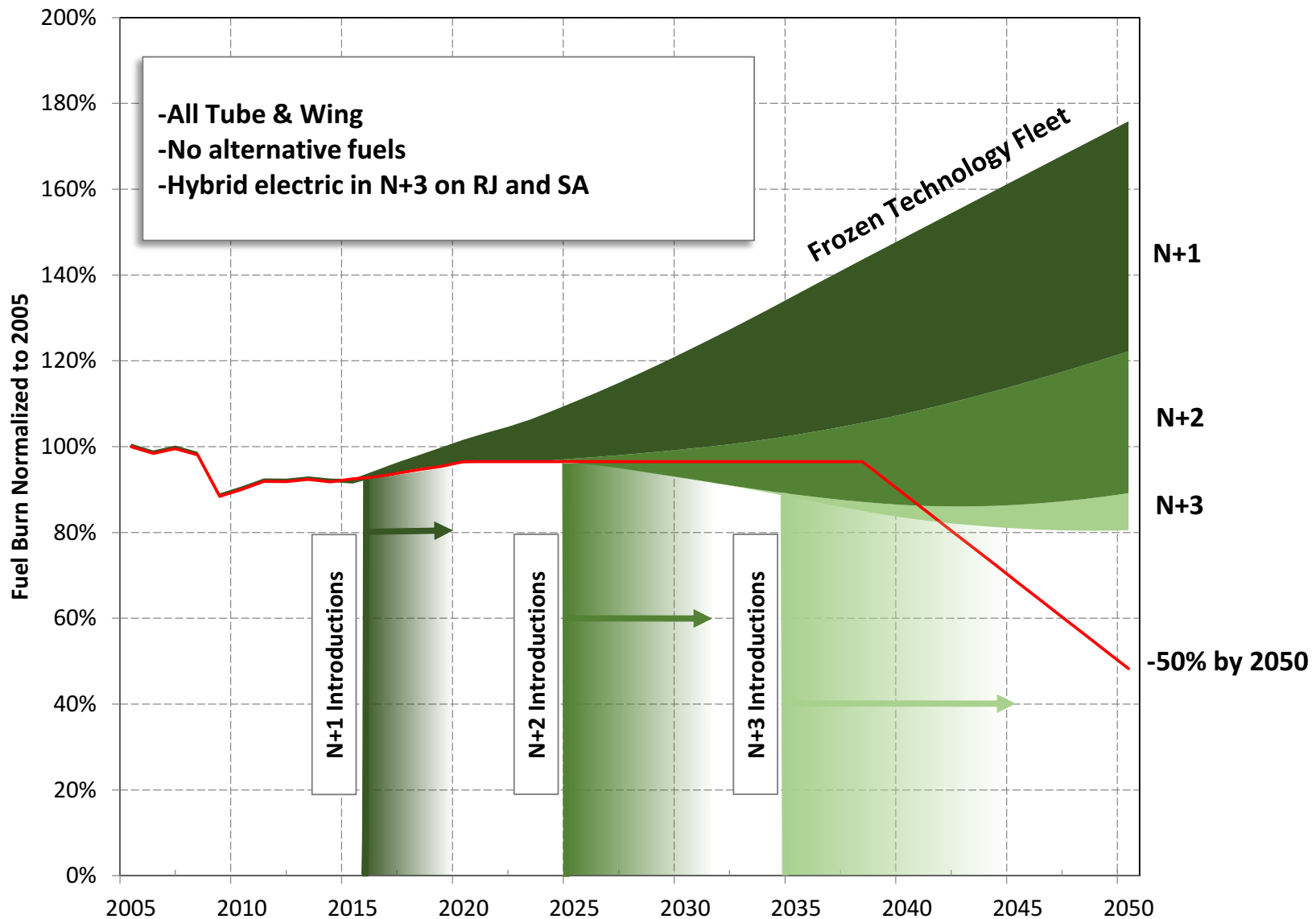
# Assumptions for N+1, N+2, and N+3 Results

- Airline network scales differentially by airport as per forecast
- Forecast traffic will be possible without increasing delays/inefficiencies (Forecast is used to allocate infrastructure funds to try to meet required capacity)
- Network covers domestic flights (US Air Carrier Operations) plus international departures
- No significant size shift on a per route basis, except
  - Regional jets get larger/somewhat shift to single aisles
  - Single aisle replacements have more seats
- All N+x technologies are available simultaneously in the projected year
- Production line shift to new aircraft requires on average four years to complete
- Retirement of older aircraft does not deviate from historical averages
- Long economic life leads to slow turnover of the fleet so that new aircraft require time to penetrate the operational fleet in significant numbers





# Vehicle Technology and Fleet Goals



# Final Remarks

- Developed and implemented a trusted process for system analysis
- Developed technology uncertainty propagation and quantification method that demonstrated uncertainty burn-down
- Generated results for both vehicle system and fleet levels
- Accomplished assessments with inter-agency and industrial partnerships
- Fleet analysis shows that technology impacts at the fleet level will not be seen for several years after introduction until sufficient aircraft have been placed into the fleet
- With the process at hand, you can see how much of gap has been closed and what remains to be accomplished next

